

# Automatic Door Systems



**S-50**

**HEAVY-DUTY DOOR**

**使用說明**

**OPERATION INSTRUCTION**

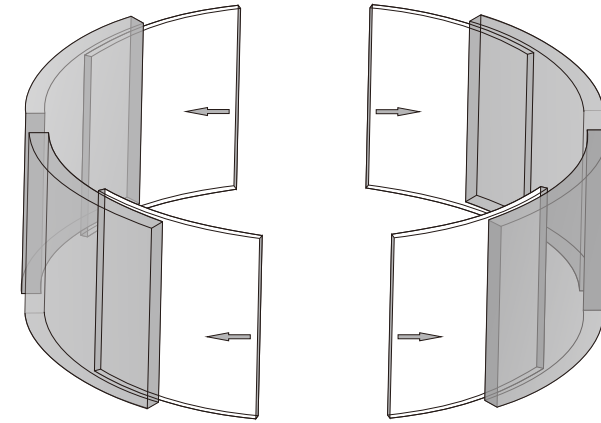


<http://www.kth-automaticdoor.com/>  
e-mail : [kth@kthtw.com](mailto:kth@kthtw.com)



本公司另有以下各類自動門配備, 請洽本公司各經銷商  
 Our company has the following series of automatic door, please  
 contact with our distributors/representations.

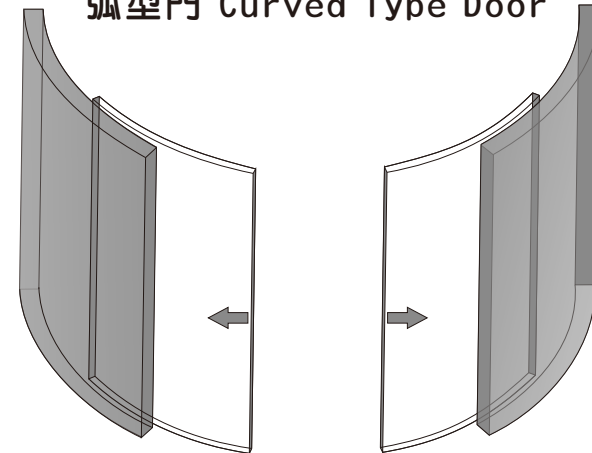
圓型門 Round type door



按裝方式請參考圓型門按裝說明

Installation: Please in accordance with the instruction of Round Type Door.

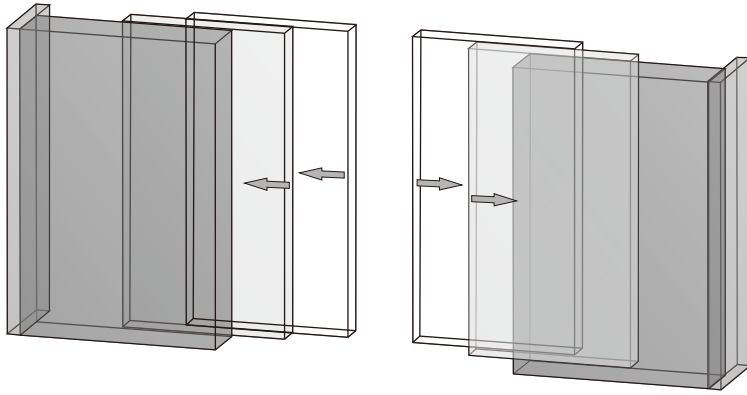
弧型門 Curved Type Door



按裝方式請參考弧型門按裝說明

Installation: Please in accordance with the instruction of Curved Type Door.

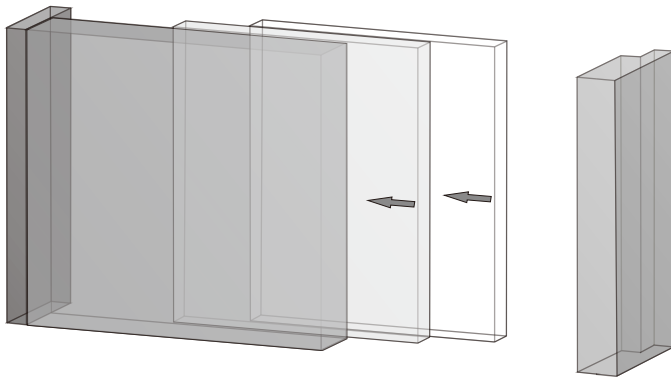
**四扇走雙向門**  
Telescopic 4-winged Sliding Doors.



**按裝方式請參考四扇走雙向門按裝說明**

Installation: Please in accordance with the instruction of Telescopic 4-winged Sliding Doors.

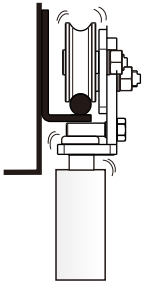
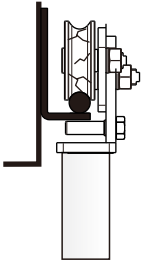
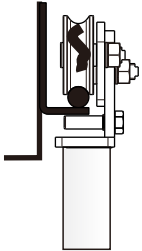
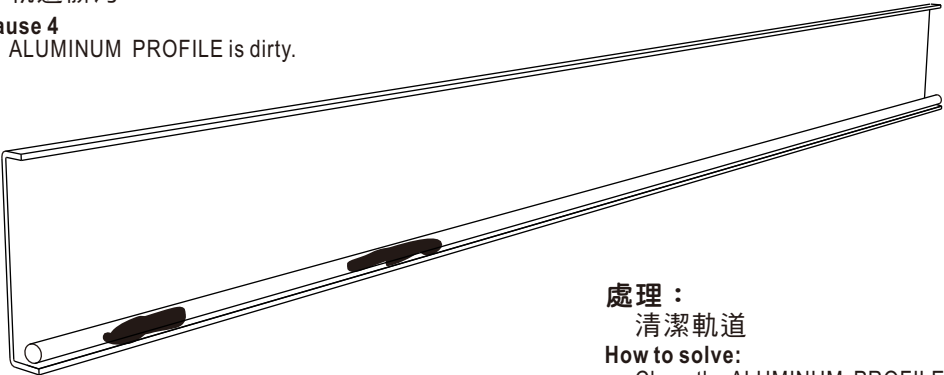
**雙扇走單向門**  
Telescopic 2-winged Sliding Doors.



**按裝方式請參考雙扇走單向門按裝說明**

Installation: Please in accordance with the instruction of Telescopic 2-winged Sliding Doors.

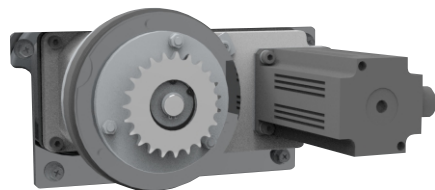
狀況三 門扇運行有雜音 The Door-Leaf sends out abnormal noise in operating.

<p><b>原因一</b> 吊輪螺絲鬆動 <b>Cause 1</b> The SCREW of the HANGING TWIN-WHEEL is loose.</p>  <p><b>處理：</b> 重新將吊輪螺絲旋緊 <b>How to solve:</b> Refasten the SCREW of HANGING TWIN-WHEEL.</p>	<p><b>原因二</b> 吊輪損壞 <b>Cause 2</b> HANGING TWIN-WHEEL is broken.</p>  <p><b>處理：</b> 更換吊輪 <b>How to solve:</b> Replace a new one HANGING TWIN-WHEEL.</p>	<p><b>原因三</b> 吊輪髒污 <b>Cause 3</b> HANGING TWIN-WHEEL is dirty.</p>  <p><b>處理：</b> 清潔吊輪 <b>How to solve:</b> Clean the HANGING TWIN-WHEEL.</p>
<p><b>原因四</b> 軌道髒污 <b>Cause 4</b> ALUMINUM PROFILE is dirty.</p>  <p><b>處理：</b> 清潔軌道 <b>How to solve:</b> Clean the ALUMINUM PROFILE.</p>		

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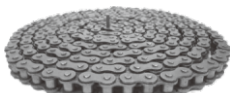
配電箱  
DISTRIBUTION BOX



250W 直流無刷馬達  
250W BRUSHLESS DC MOTOR



尾輪座一組  
BELT ROLLER



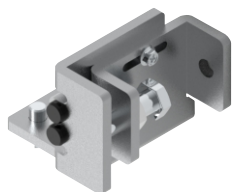
鏈條 50-1R  
ROLLER CHAIN 50-1R



主動板  
ACTIVE BRACE



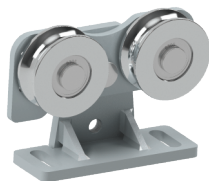
被動板  
PASSIVE BRACE



吊滑輪固定擋片 2 個  
STOPER -2PCS (IN PROFILE)



阻輪  
BLOCK SCREW



吊輪組  
HANGING TWIN WHEEL  
單開 2 個、雙開 4 個  
SINGLE-WINGED - 2 PCS、BI-PARTING - 4 PCS

狀況二 門扇運行不順暢 Door-Leaf isn't smooth in operating.

原因一

吊輪安裝未垂直

Cause 1

HANGING TWIN-WHEEL is not at vertical position.



處理：

重新調整吊輪

How to solve:

Readjust the HANGING TWIN-WHEEL.

原因二

門扇與地軌有磨擦或地軌髒污

Cause 2

1. Door touches Ground Rail.  
2. Ground Rail is dirty.



處理：

1.調整門扇高度  
2.清理地軌髒污

How to solve:

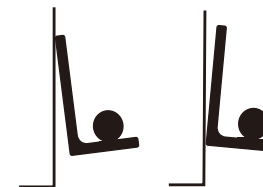
1. Readjust the distance between Door and Ground Rail.  
2. Clean up the Ground Rail.

原因三

軌道未垂直

Cause 3

ALUMINUM PROFILE is not vertical.



處理：

重新調整軌道的垂直位置

How to solve:

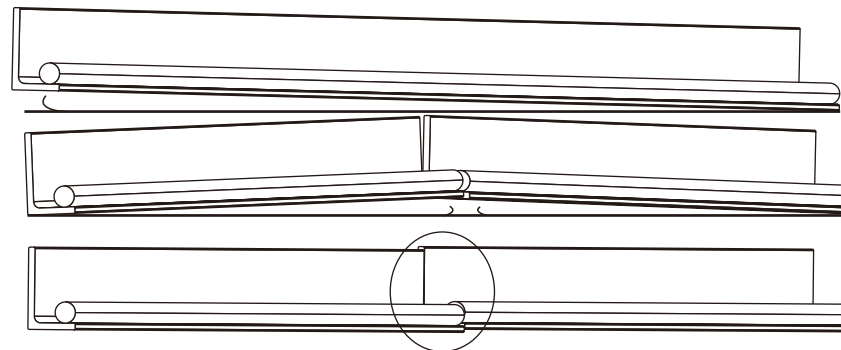
Readjust the vertical position of the ALUMINUM PROFILE.

原因四

軌道未水平

Cause 4

ALUMINUM PROFILE is not at vertical position.



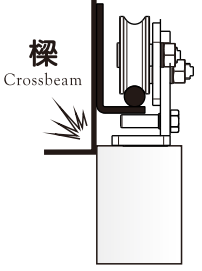
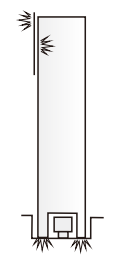
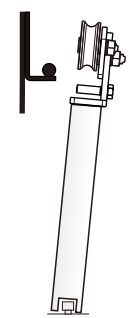

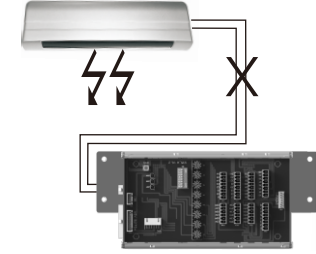
處理：

重新調整軌道的水平位置

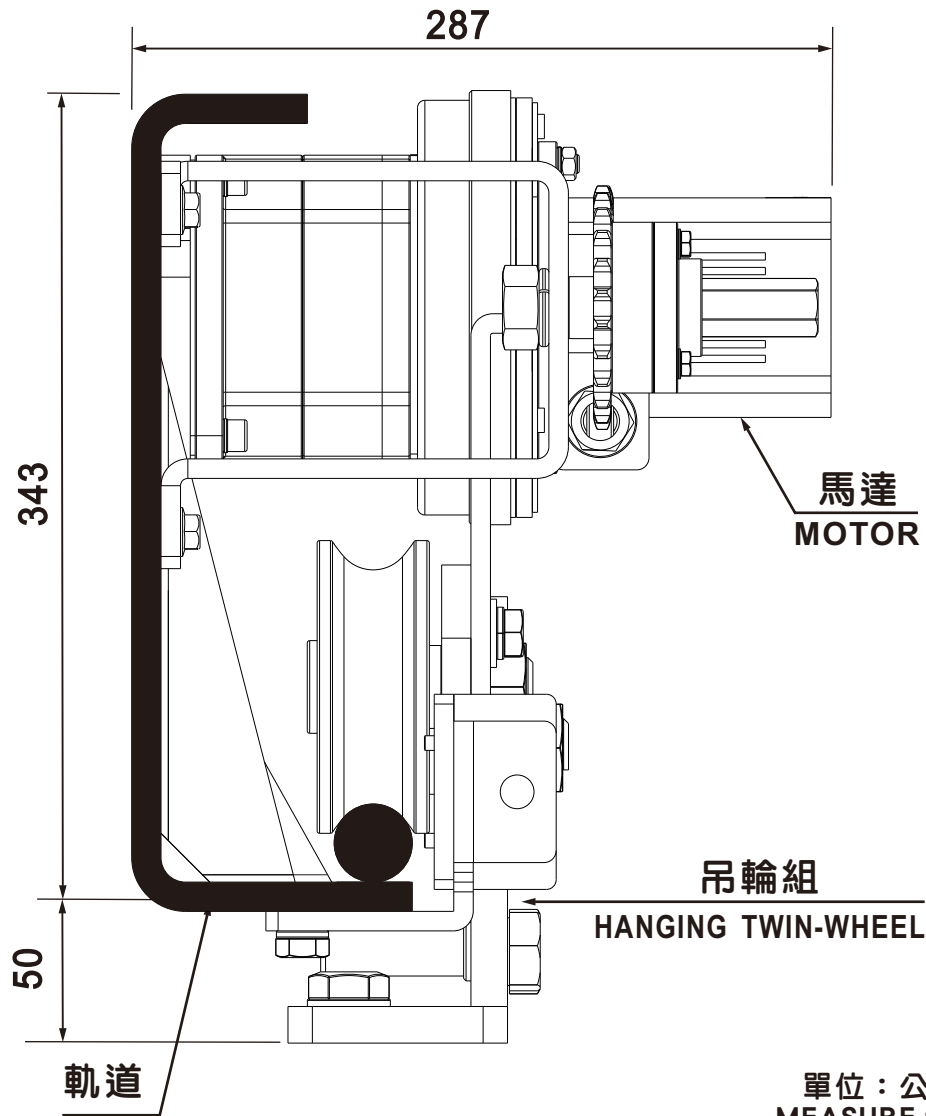
How to solve:

Readjust the level position of the ALUMINUM PROFILE.

狀況一 門扇無法開啟或關閉 Door can't be opened or closed.

<p><b>原因一</b> 門扇上方與橫樑接觸 <b>Cause 1</b> Above the Door-Leaf touched with the crossbeam.</p>  <p><b>處理：</b> 調整門扇與橫樑間隙 <b>How to solve:</b> Adjustment the interval between the Door-Leaf height and Crossbeam.</p>	<p><b>原因二</b> 門扇與地軌接觸 <b>Cause 2</b> The Door-Leaf touched with the Ground Guide Rail.</p>  <p><b>處理：</b> 調整門扇高度 <b>How to solve:</b> Adjus the Door-Leaf height.</p>	<p><b>原因三</b> 門扇脫軌 <b>Cause 3</b> Door-Leaf derails the ALUMINUM PROFILE.</p>  <p><b>處理：</b> 重新將門扇置入軌道 <b>How to solve:</b> Put the Door-Leaf into the ALUMINUM PROFILE again.</p>
<p><b>原因四</b> 門扇未垂直 <b>Cause 4</b> Door-leaf is not vertical.</p>  <p><b>處理：</b> 調整地軌位置 <b>How to solve:</b> Adjust the Ground Guide Rail/Wheel position.</p>	<p><b>原因五</b> 感應器故障或未接線至集線器 <b>Cause 5</b> SENSOR is broken or disconnects to the COMBINED TERMINAL BLOCK.</p>  <p><b>處理：</b> 1.若感應器故障則更換新的感應器 2.檢查感應器線路是否連接好 <b>How to solve:</b> 1.If SENSOR is broken please change a new one. 2.Check SENSOR whether it connects to the COMBINED TERMINAL BLOCK.</p>	

型號 TYPE	S-50	
種類 MODEL	單向橫開式 SINGLE-WINGED	雙向橫開式 BI-PARTING
門扇重量 DOOR WEIGHT	3000kg X1扇(door)	2000kg X2扇(door)
門扇寬度 DOOR WIDTH	DW=1M~6M	DW=1M~2M
安裝方式 INSTALL WAY	表面按裝 Surface install	表面按裝 Surface install
馬達 MOTOR	DC36V 250W 直流無刷馬達 DC36V 250W BRUSHLESS DC MOTOR	
控制器 CONTROL	微電腦化處理機控制器 STANDARD MICRO-CONTROLLER	
消耗電量 POWER CONSUMPTION	250W	
電源電壓 VOLTAGE	AC100V~240V皆可(either AC100V~240V)	
環境溫度 ENVIRONMENTAL TEMPERATURE	-20°C~+50°C	
噪音量 VOLUME	最大 60 分貝 60decibel(max.)	
最高速度 MAX SPEED	150mm/秒(second)	120mm X 2 /秒(second)
開啟時間 STARTING TIMES	可調 1 秒至 120 秒 1~120 sec. (regulable)	
傳動要件 IMPORTANT CONDITION	鍊條 50-1R ROLLER CHAIN	
開門幅度 OPENING DOOR RANGE	全開/半開 可調整距離 FULL/HALF-OPEN (regulable)	
PFC 功率因素 POWER EFFICIENCY	0.95(AC100V全載時/in AC100V Full load)	

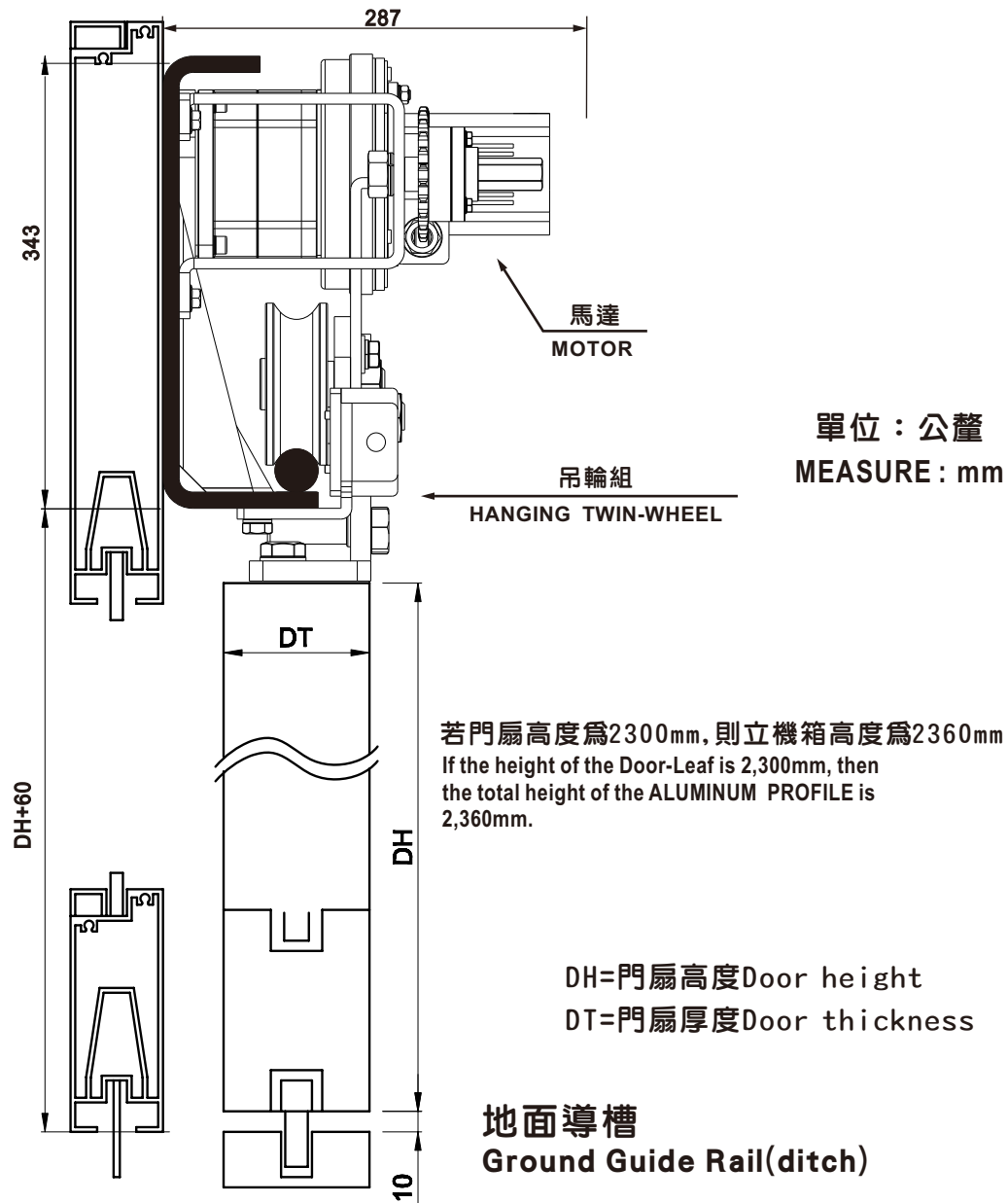


單位：公釐  
MEASURE : mm

PROBLEMS	REASONABLE	CHECK	HOW TO SOLVE
DOOR CAN'T BE MOVED.	1.No power.	Broken circuit.	Check the broken circuit position.
		The Power Switch is not opened.	Open the POWER SWITCH.
	2.The door is locked.	Door is locked and no movement action.	Open the DOOR LOCK.
3.The sensor is broken.		Signal light is WORKING.	Check the MICRO-CONTROLLER
		Signal light is OUT OF WORKING.	Check the CIRCUIT OF SENSOR or change a new one SENSOR.
SPEED	1.Speed is too slow.	Check the Speed at KNOB of MICRO-CONTROLLER.	Adjust the Speed of Open/Closed Door.
	2.Door runs into the obstructor, then cause the Door moving slow.	Installation problem or dirty.	Reinstall or clean the ALUMINUM PROFILE.
	3.Door is difficult to move.	Turn off the power.Use hand to move the Door, besides,check the Ground Guide Rail whether it is dirty.	Clean the Ground Guide Rail.
		Check the HANGING TWIN-WHEEL whether it is broken.	Change a new one.
	Check the Door Bolt in the door bottom whether it is loosen.	Fix the Door Bolt.	
	Check whether the Ground Wheel is broken.	Change a new Ground wheel.	
DOOR CAN'T FULL OPEN.	In the Half-Open way.	Check the Knob/Switch.	Turn on to Full Open.
DOOR CAN'T CLOSE.	1.In the Full-Open way.	The SENSOR keeps working.	Check wiring or change a new SENSOR.
	2.The Door opens suddenly while it is moving to close .	The SENSOR probably is installed with something wrong.	Adjust the SENSOR or change a new one.



問題	可能原因	檢查方向	排除操作
無開門動作	1. 無電源	電路斷路	檢查電路斷點
		電源開關未開	開啟電源開關
	2. 門被鎖住	門鎖鎖住，控制器無動作	開啟門鎖
3. 感應器故障	感應信號燈有動作	檢查控制器	
	感應信號燈無動作	檢查感應器線路或更換感應器	
速度太慢	1. 速度設置太慢	控制器速度調整	調整開門或關門速度
	2. 門扇遇到阻礙物，變成慢速	軌道施工不良或髒污	重新施工或清理軌道
	3. 門扇滑動阻力過大	關閉電源，用手使門滑動並檢查地面導軌是否有髒污	清理地面導軌
		吊滑輪磨損	更換吊滑輪
		檢查門扇底部的鎖門是否鬆動	固定好鎖門
檢查地面導輪是否已損壞或鬆動		更換或重新固定地面導輪	
門扇開不到底	處於半開模式	檢查全開/半開開關	切換至全開
門扇不能關閉	1. 門扇處於全開狀況無法關閉	感應器信號燈持續亮著	感應器線路檢查或更換感應器
	2. 門扇關到一半隨即開啟	感應器誤動作	調整或更換感應器





**1 準備** 機箱高度/水平確認  
Prepare Should correct the height and the leveling of the ALUMINUM PROFILE



**2 切割/按裝機械箱**  
Cut and install the ALUMINUM PROFILE



**3 各感應器按裝**  
Install the SENSORS



**4 馬達部件**  
MOTOR



**5 控制器部件**  
MICRO-CONTROLLER

**6 尾輪座部件**  
Install the BELT ROLLER



**7 懸掛/調整門扇**  
Hang and adjust the Door-Leaf



**8 鍊條按裝調整**  
Install and adjust the Roller Chain



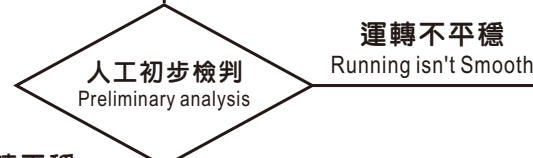
**9 電氣連接**  
Power connect



**10 測試及調整**  
Test and adjust



1. 關閉電源  
Turn off power.  
2. 用手滑動門  
Use your hand to move the Door-Leaf.



檢查線路  
Check the circuit

1. 開啟電源  
Turn on power.  
2. 取下感應器信號線  
Take out the sensor signal line.  
3. 短路感應器信號線接點  
Test the circuit of SENSOR.



**馬達裝置問題**  
The PROBLEM of the MOTOR

1. 接線器接觸不良  
Wiring connects fault.  
2. 控制器部件故障  
Spare parts of the MICRO-CONTROLLER broken.

1. 門和門側壁或橫樑間未校準  
Check the distance between Door and Wall / Crossbeam.  
2. 吊輪磨損  
HANGING TWIN-WHEEL is broken.  
3. 地面導軌髒污  
The GROUND RAIL is dirty.  
4. 門扇扭曲變形  
The Door-Leaf becomes deformed.  
5. 小阻輪間隙未校準  
Check BLOCK SCREW whether need to adjust.  
6. 地面導輪損壞  
The GROUND GUIDE WHEEL is damaged.  
7. 門鎖或門門故障  
Check the LOCK whether it is broken.  
8. 機箱蓋未校準  
Check the ALUMINUM COVER whether it isn't fixed.  
9. 機箱內有污垢  
There is dirt inside the ALUMINUM PROFILE.

**感應器問題**  
The PROBLEM of the SENSOR

1. 感應器故障或工作不正常  
Check the SENSOR whether it is broken.  
2. 感應器電線斷路或短路  
Check the SENSOR whether the wire is broken or short circuit.

**K5 關門速度調節旋鈕** The closing speed of the door

當門扇慢速行進時，可調整慢速速度，數字越大，速度越快。  
 初始調整時，請將數字由小而大，逐次調整。

Adjust the CLOSED SPEED :Higher number, faster speed.  
 CAUTION: please adjust the number one by one from low to high.

**K6 關門慢速距離調節旋鈕** The slowing range of closing door

可調整門扇關閉時慢速距離，數字越大，距離越長。  
 初始調整時，請將數字由大而小，逐次調整。

Adjust the SLOW RANGE of CLOSED DOOR  
 Higher number, more range about the slow range at open door position.  
 CAUTION: please adjust the number one by one from high to low.

**K7 慢速速度調節旋鈕** The slowing speed of the door

當門扇慢速行進時，可調整慢速速度，數字越大，速度越快。  
 初始調整時，請將數字由小而大，逐次調整。

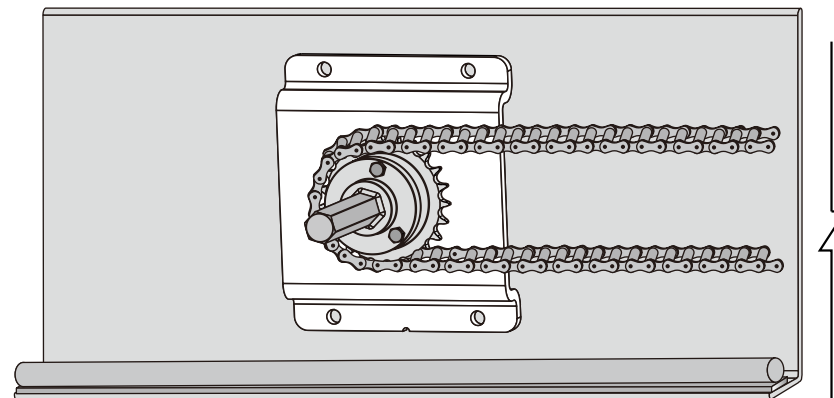
Adjust the SLOW SPEED  
 Higher number, faster speed.  
 CAUTION: please adjust the number one by one from low to high.

**K8 開門時間調節旋鈕** Opening hold time

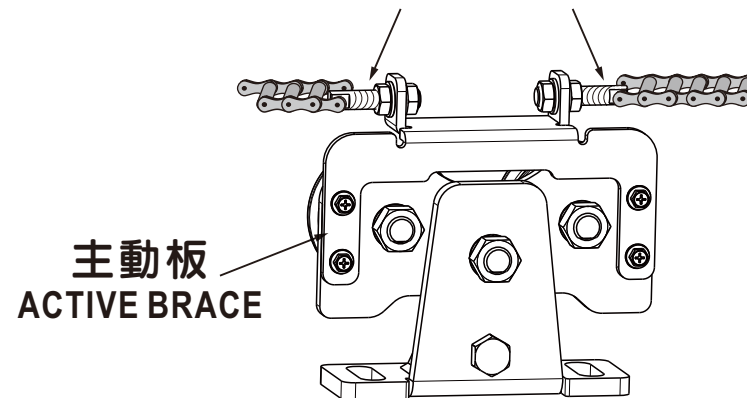
調整門扇開放時間，數字越大，門扇停留時間越長，  
 在最小 (1) 秒和最大 (120) 秒之間調整。

Adjust the HOLD OPEN TIME  
 Higher number, the hold time is longer.

NUMBER	0	1	2	3	4	5	6	7	8	9
SECOND	1	2	4	6	8	10	12	20	60	120

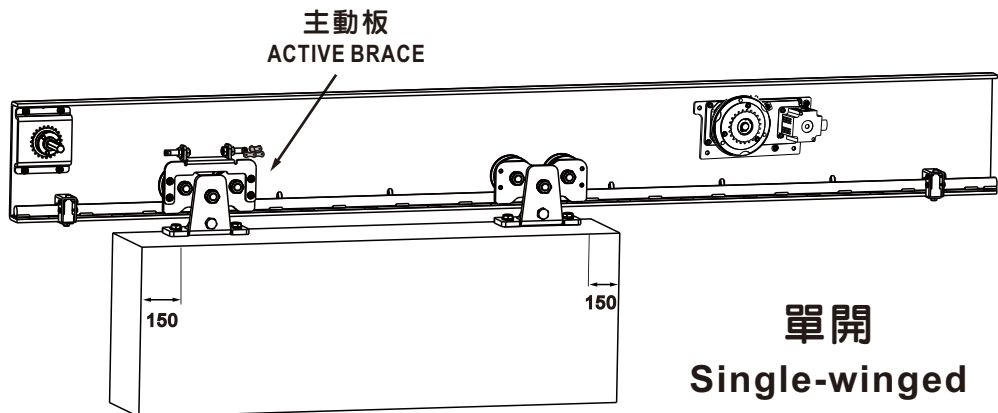


鏈條調整螺絲  
 ADJUSTABLE SCREW



鏈條張力可由鏈條調整螺絲做調整，調整完畢後，  
 須擰緊調整固定座螺絲。

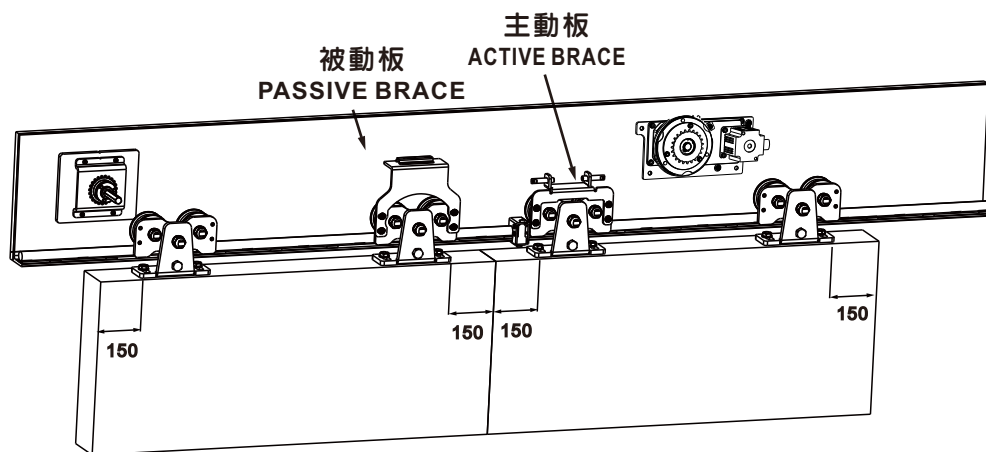
TENSION of ROLLER CHAIN can be adjusted by the ADJUSTABLE  
 SCREW of ROLLER CHAIN, after that, must tighten the FIXED  
 SCREW of BELT.



單位：公釐  
MEASURE: mm

門扇各邊緣與吊滑輪間應保持至少150mm以上，以確保門扇能夠開啟至最大位置。

In order to open to the largest position. Please leave 150mm between the edge of door leaves and hangers



單位：公釐  
MEASURE: mm

門扇各邊緣與吊滑輪間應保持至少150mm以上，以確保門扇能夠開啟至最大位置。

In order to open to the largest position. Please leave 150mm between the edge of door leaves and hangers

### K1 半開位置調節旋鈕 Full/Half opening

開功能隨即動作，此時可藉由調節旋鈕設定門扇開啟位置，數字越大，開啟幅度越寬。  
Adjust the RANGE of the HALF OPEN DISTANCE.  
Higher number, wider range.

### K2 煞車力調節旋鈕 Brake power

門扇開啟時，其煞車力量可自由調整，門扇較輕時，所需煞車力較小；門扇較重時，所需之煞車力相對較大。可由調節旋鈕調整煞車力至適當大小。

The Door-Leaf is slight, the BRAKE POWER is less.

### K3 開門速度調節旋鈕 The opening speed of the door

可調整門扇開啟時行進速度，數字越大，速度越快。  
初始調整時，請將數字由小而大，逐次調整。

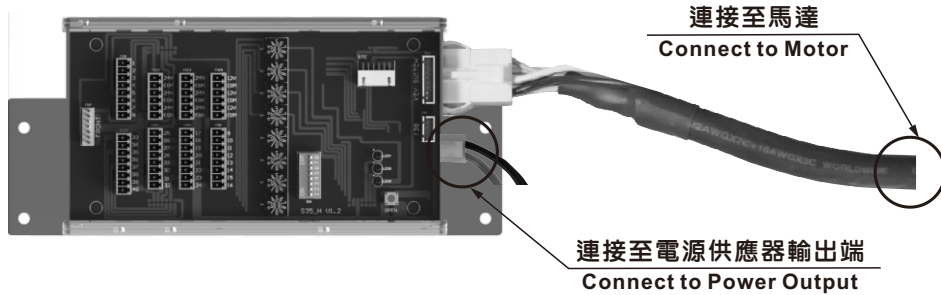
Adjust the OPEN SPEED  
Higher number, faster speed.

CAUTION: please adjust the number one by one from low to high.

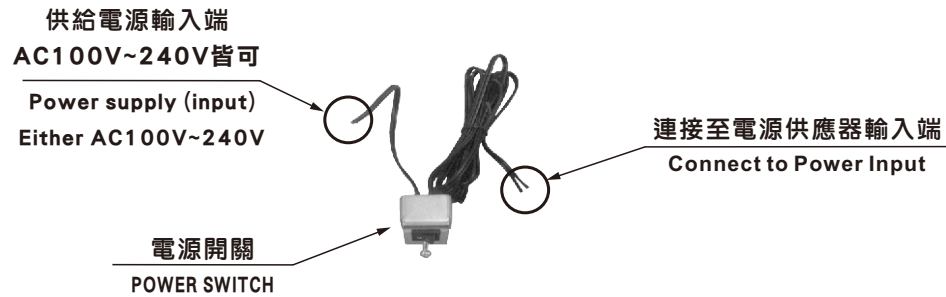
### K4 開門慢速距離調節旋鈕 The slowing range of opening door

可調整門扇開啟時慢速距離，數字越大，距離越長。  
初始調整時，請將數字由大而小，逐次調整。

Adjust the SLOW RANGE of OPENING DOOR  
Higher number, more range about the slow range at open door position.  
CAUTION: please adjust the number one by one from high to low.

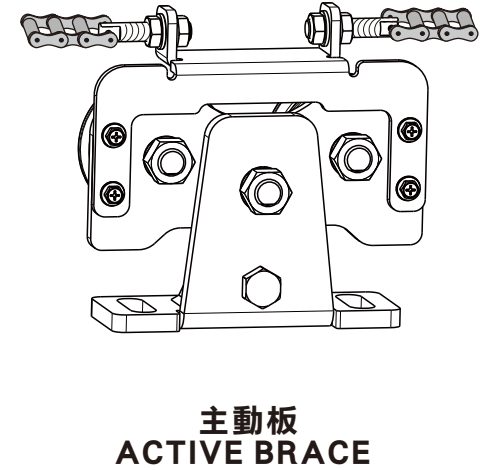
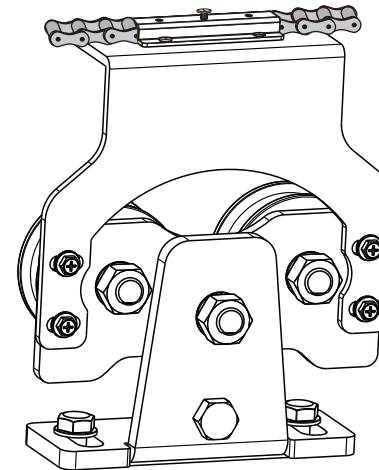
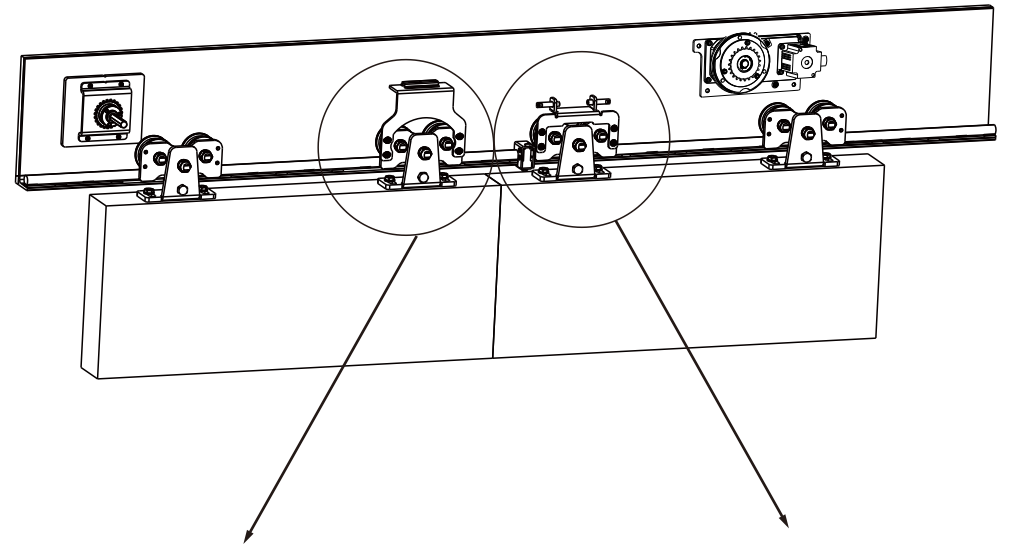


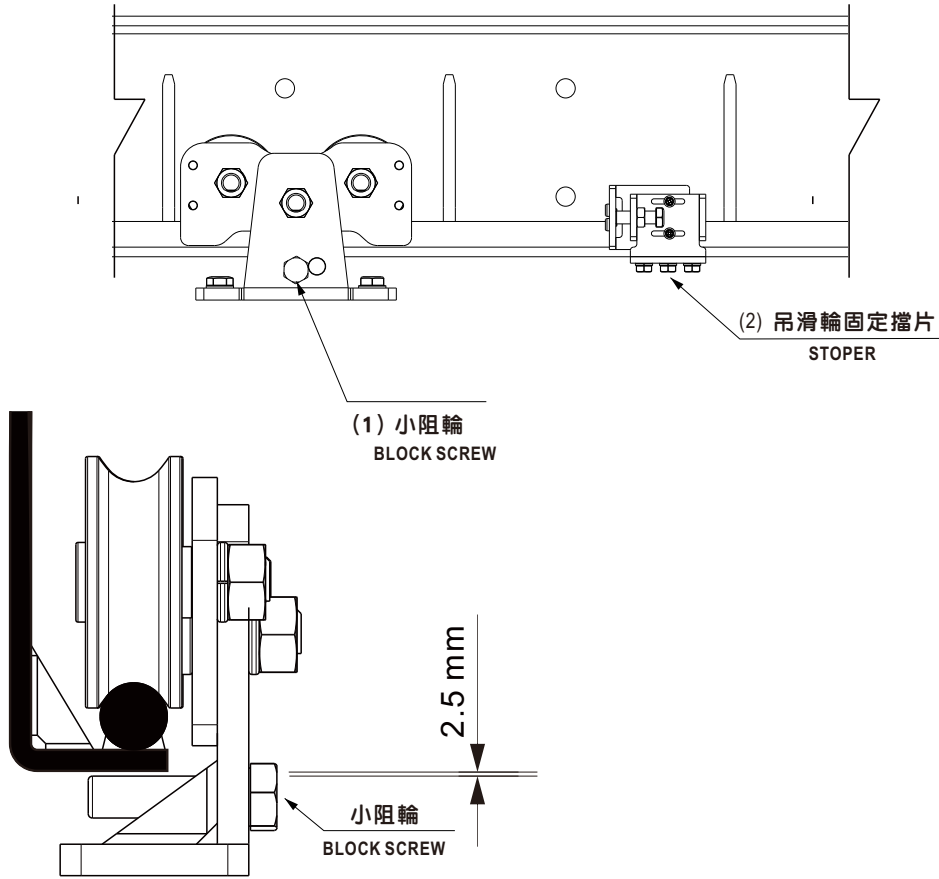
控制器與馬達連接示意圖  
The ILLUSTRATED of CONTROLLER and MOTOR.



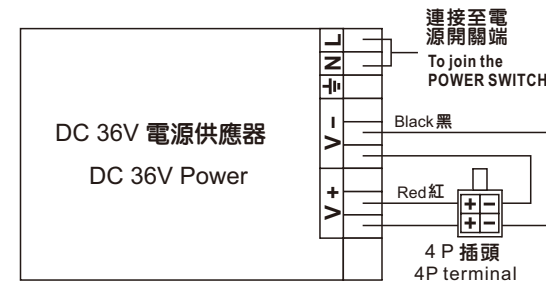
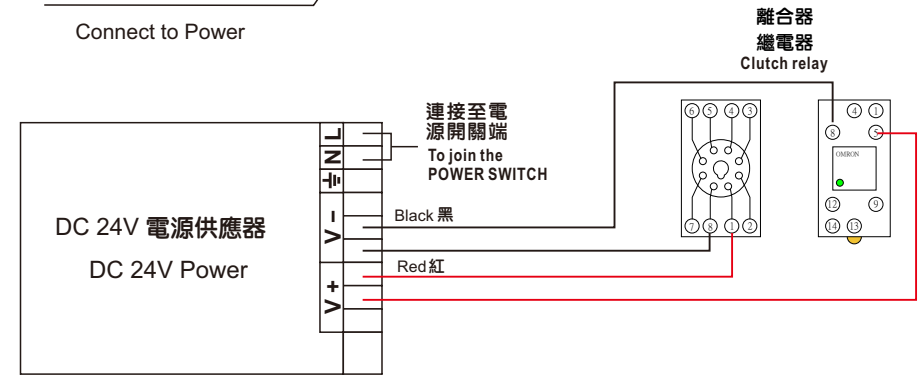
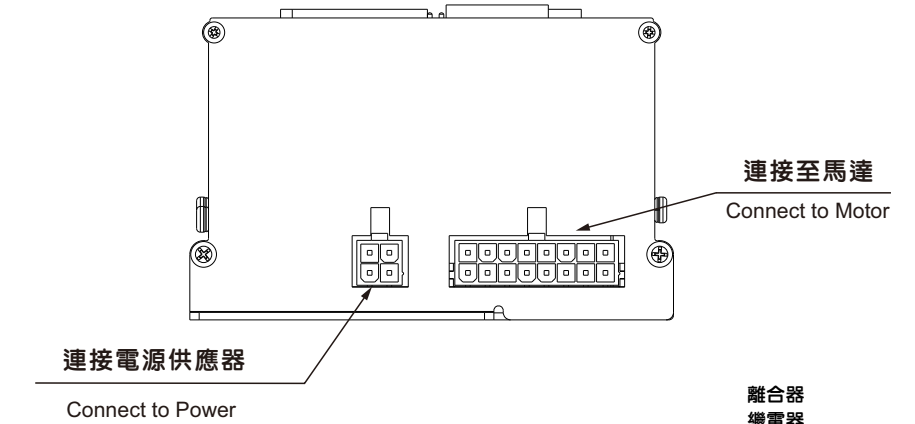
請確認感應器所標示之電壓是否與供給電源相同，若與供給電源電壓不同時，則感應器需另行加裝變壓裝置否則感應器極易燒毀，連接完畢後，請再確認一次。

Please confirm WHETHER the SENSOR VOLTAGE is the same as the power supply. If different between them, need to add the TRANSFORMER, otherwise the SENSOR would be burned.

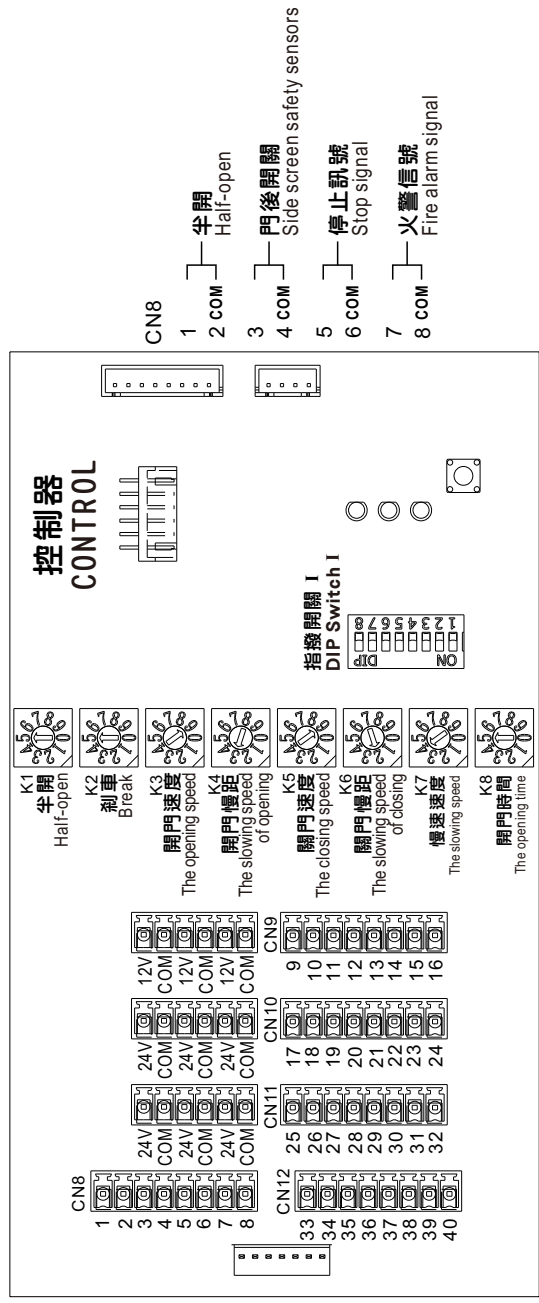




- A** 門扇按裝後，鎖上小阻輪，防止門扇脫落。  
After install the Door-Leaf, fasten (1) to prevent Door-Leaf from falling off.
- B** 門扇開關位置確認後，按置吊滑輪固定擋片，確保開門位置不變。  
Install above-mentioned (2) after make sure the DOOR OPEN POSITION.

**微電腦控制器 MICRO-CONTROLLER**
**輸入端引線 Input connect**






- |      |     |                            |      |     |  |
|------|-----|----------------------------|------|-----|--|
| CN9  | 9   | 離合器繼電器                     | CN10 | 17  | 無管制開門訊號  |
| 10   | COM | Clutch relay               | 18   | COM | Open door signal (without control)                     |
| 11   | 11  | 電鎖繼電器                      | 19   | COM | 內部強制開門訊號   |
| 12   | COM | Electric lock relay        | 20   | COM | Indoor opening signal (開關分離版本此為開門訊號 of open and close) |
| 13   | 13  | 電鎖使用                       | 21   | COM | 外部開門訊號   |
| 14   | COM | Electric lock              | 22   | COM | Outdoor opening signal                                 |
| 15   | 15  | 多門戶控                       | 23   | COM | 安全光線   |
| 16   | COM | Interlock system           | 24   | COM | Safety beam  |
| CN8  | 1   | 半開                         | CN11 | 25  | 開門到位置  |
| 2    | COM | Half-open                  | 26   | COM | Door opening position                                  |
| 3    | 3   | 門後開關                       | 27   | COM | 開門煞車位置   |
| 4    | COM | Side screen safety sensors | 28   | COM | Open brake position                                    |
| 5    | 5   | 停止訊號                       | 29   | COM | 關門到位置  |
| 6    | COM | Stop signal                | 30   | COM | Door closing position                                  |
| 7    | 7   | 火警信號                       | 31   | COM | 關門煞車位置   |
| 8    | COM | Fire alarm signal          | 32   | COM | Close brake position                                   |
| CN12 | 33  | 左右開                        | CN12 | 33  | 左右開  |
| 34   | COM | Left / right open          | 34   | COM | Left / right open                                      |
| 35   | 35  | 輸出保留                       | 35   | COM | 輸出保留   |
| 36   | COM | Standby (output)           | 36   | COM | Standby (output)                                       |
| 37   | 37  | 輸出保留                       | 37   | COM | 輸出保留   |
| 38   | COM | Standby (output)           | 38   | COM | Standby (output)                                       |
| 39   | 39  | 輸出保留                       | 39   | COM | 輸出保留   |
| 40   | COM | Standby (output)           | 40   | COM | Standby (output)                                       |



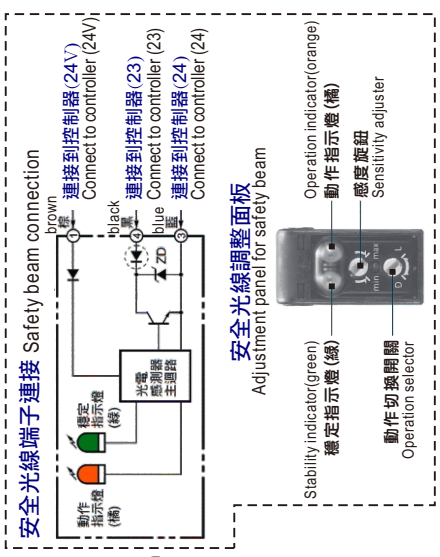
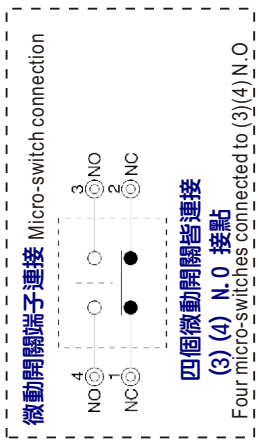
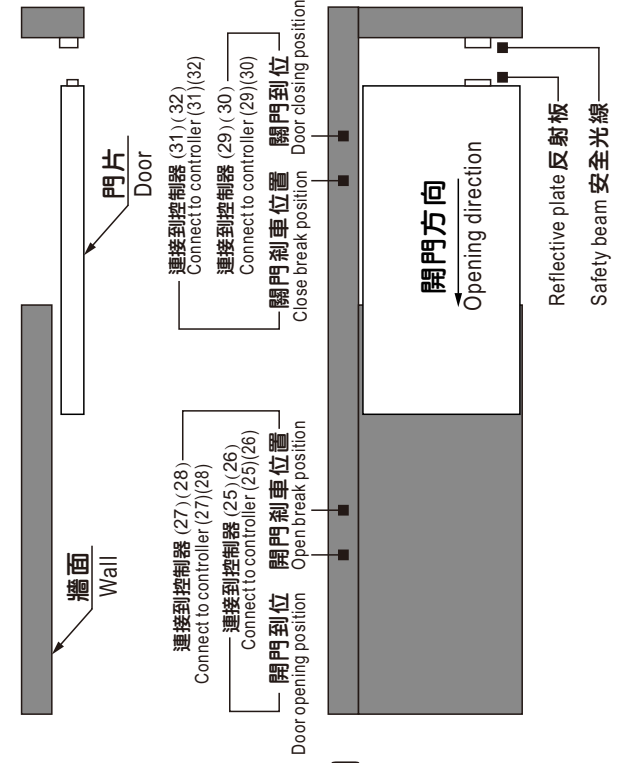
1- 定向 Directional function (開門或關門重次動作) Push once, open the door. Push again, close the door.

2- 保全 Reverse switch (給開門信號才會開機測試) After power resumes the Door-Leaf closes the door first.

3- 火警 Fire alarm (以警信號設定開門或關門) Fire alarm signal setting (open door or close door)

### 微動開關與安全光線之相關位置與接線圖

The position & connecting diagram of micro-switch and safety beam



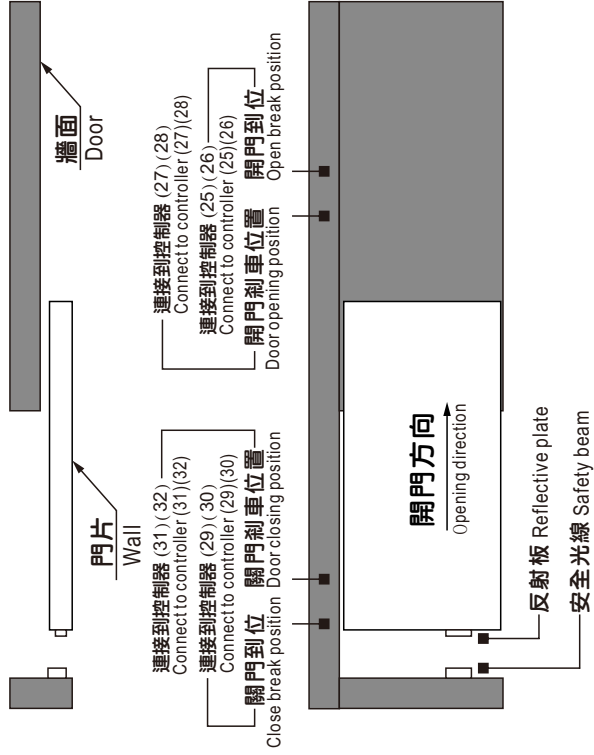
注意：若安裝開門到位置與開門煞車位置的微動開關間距過近，或安裝在關門到位置與關門煞車位置的微動開關間距過近時，將會造成同時觸發二個微動開關的情況，進而影響門扇移動速度。微動開關須連接本身的(3)(4)端子 N.O 接點，否則會造成訊號異常，進而影響門扇移動速度。

If the distance between the micro-switch installed in the door open position and the door brake position is too close, or the distance between the micro-switch installed in the door close position and the door brake position is too close, it will cause two micro-switches to be triggered at the same time, which will affect the door leaf moving speed. The micro-switch must be connected to its (3)(4) N.O. Otherwise, it will cause abnormal signals and affect the door leaf moving speed.

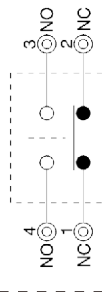
# 微動開關與安全光線之相關位置與接線圖

The position & connecting diagram of micro-switch and safety beam

右開門機 Right open



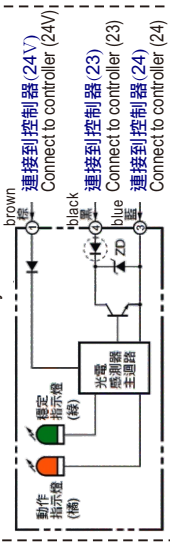
微動開關端子連接 Micro-switch connection



四個微動開關皆連接 (3)(4) N.O 接點

Four micro-switches connected to (3)(4) N.O

安全光線端子連接 Safety beam connection



注意：若安裝開門到位置與開門煞車位置的微動開關間距過近，或安裝在開門到位置與開門煞車位置的微動開關間距過近時，將會造成同時觸發二個微動開關的情況，進而影響門扇移動速度。微動開關須連接本身的(3)(4)端子 N.O 接點，否則會造成訊號異常，進而影響門扇移動速度。

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# 內部接線圖

Inner connecting diagram

