

Automatic Door Systems



S-50

HEAVY-DUTY DOOR

使用說明

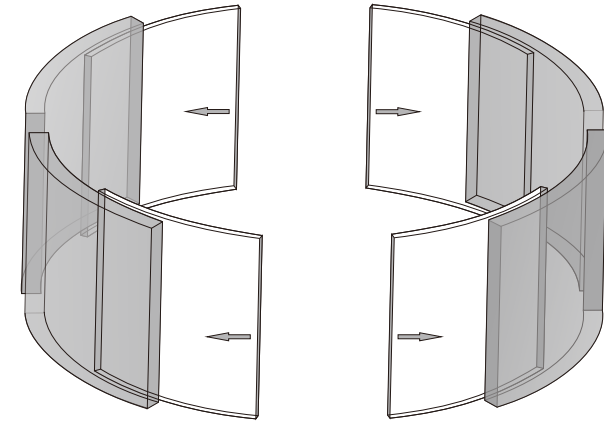
OPERATION INSTRUCTION



<http://www.kth-automaticdoor.com/>
e-mail : kth@kthtw.com

本公司另有以下各類自動門配備, 請洽本公司各經銷商
Our company has the following series of automatic door, please
contact with our distributors/representations.

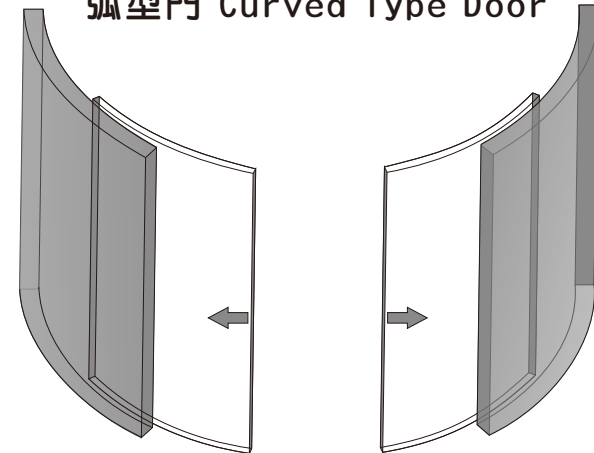
圓型門 Round type door



按裝方式請參考圓型門按裝說明

Installation: Please in accordance with the instruction of Round Type Door.

弧型門 Curved Type Door



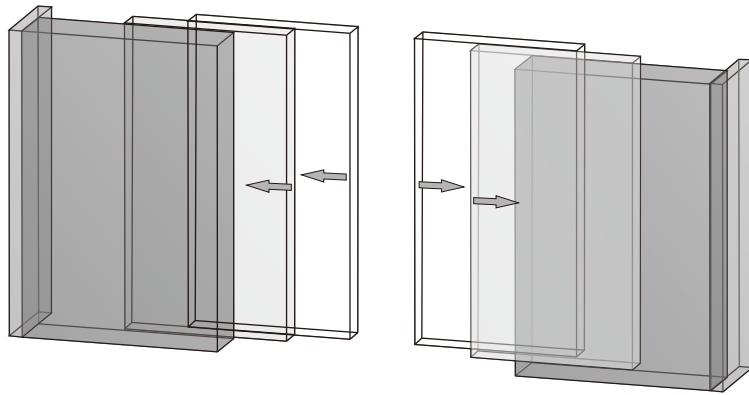
按裝方式請參考弧型門按裝說明

Installation: Please in accordance with the instruction of Curved Type Door.

四扇走雙向門 雙扇走單向門



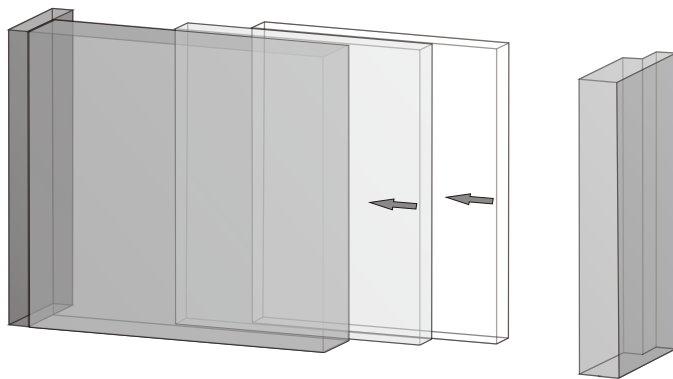
四扇走雙向門 Telescopic 4-winged Sliding Doors.



按裝方式請參考四扇走雙向門按裝說明

Installation: Please in accordance with the instruction of Telescopic 4-winged Sliding Doors.

雙扇走單向門 Telescopic 2-winged Sliding Doors.



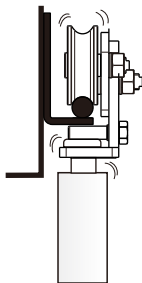
按裝方式請參考雙扇走單向門按裝說明

Installation: Please in accordance with the instruction of Telescopic 2-winged Sliding Doors.

狀況三 門扇運行有雜音 The Door-Leaf sends out abnormal noise in operating.

原因一
吊輪螺絲鬆動

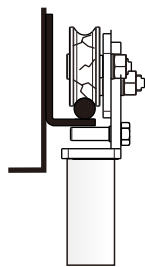
Cause 1
The SCREW of the
HANGING TWIN-WHEEL is loose.



處理：
重新將吊輪螺絲旋緊
How to solve:
Refasten the SCREW of
HANGING TWIN-WHEEL.

原因二
吊輪損壞

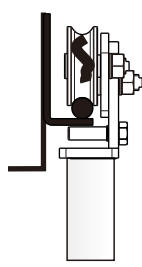
Cause 2
HANGING TWIN-WHEEL
is broken.



處理：
更換吊輪
How to solve:
Replace a new one
HANGING TWIN-WHEEL.

原因三
吊輪髒污

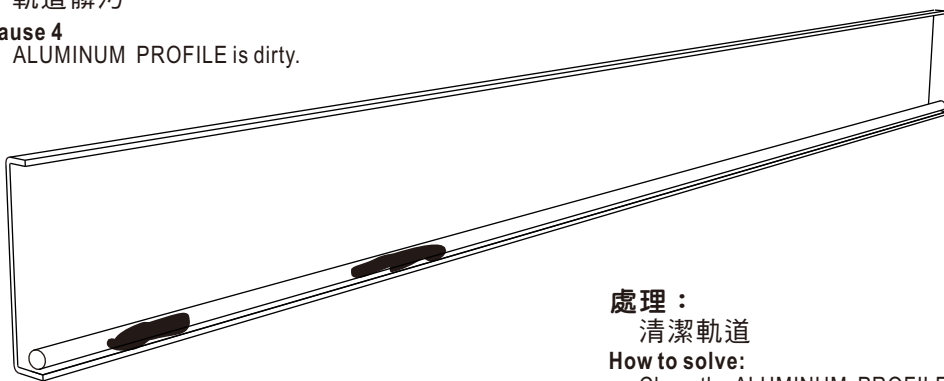
Cause 3
HANGING TWIN-WHEEL
is dirty.



處理：
清潔吊輪
How to solve:
Clean the
HANGING TWIN-WHEEL.

原因四
軌道髒污

Cause 4
ALUMINUM PROFILE is dirty.

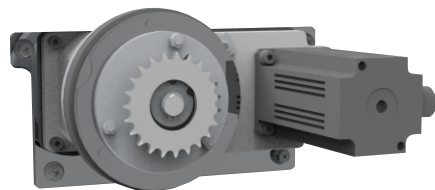


處理：
清潔軌道
How to solve:
Clean the ALUMINUM PROFILE.

1. 套件規格	COMPONENTS SPECIFICATION.....	P1
2. 產品規格	TECHNICAL SPECIFICATION.....	P2
3. 機械箱剖面圖	SECTIONAL DRAWING.....	P3
4. 機械箱高度圖	INSTALLATION DRAWING.....	P4
5. 按裝流程圖	INSTALL PROCEDURE.....	P5
6. 尾輪座按裝	INSTALL THE BELT ROLLER	P6
7. 吊滑輪位置圖	THE POSITION OF THE HANGING TWIN-WHE. P7	
8. 鍊條按裝	INSTALL THE RACK BELT	P8
9. 門扇防脫落	REVENT THE DOOR-LEAF FROM FALLING OFF..	P9
10. 信號連接	OUTPUT CONNECT.....	P10
11. 電氣連接	CONNECTION	P14
12. 各調節旋鈕功能說明	ADJUSTMENT.....	P15
13. 故障檢查流程	BROKEN CHECKING.....	P17
14. 故障排除(繁體)		P18
15. TROUBLESHOOTING		P19
16. 故障排除(圖示)		P20



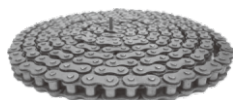
配電箱
DISTRIBUTION BOX



250W 直流無刷馬達
250W BRUSHLESS DC MOTOR



尾輪座一組
BELT ROLLER



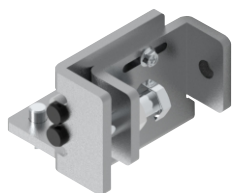
鏈條 50-1R
ROLLER CHAIN 50-1R



主動板
ACTIVE BRACE



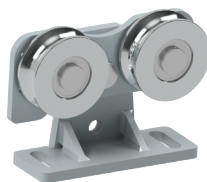
被動板
PASSIVE BRACE



吊滑輪固定擋片 2 個
STOPER -2PCS (IN PROFILE)



阻輪
BLOCK SCREW

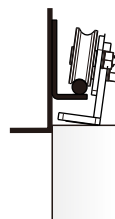


吊輪組
HANGING TWIN WHEEL
單開 2 個、雙開 4 個
SINGLE-WINGED - 2 PCS、BI-PARTING - 4 PCS

狀況二 門扇運行不順暢 Door-Leaf isn't smooth in operating.

原因一

吊輪安裝未垂直
Cause 1
HANGING TWIN-WHEEL is not at vertical position.



處理：
重新調整吊輪
How to solve:
Readjust the HANGING TWIN-WHEEL.

原因二

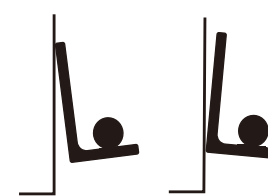
門扇與地軌有磨擦或地軌髒污
Cause 2
1. Door touches Ground Rail.
2. Ground Rail is dirty.



處理：
1. 調整門扇高度
2. 清理地軌髒污
How to solve:
1. Readjust the distance between Door and Ground Rail.
2. Clean up the Ground Rail.

原因三

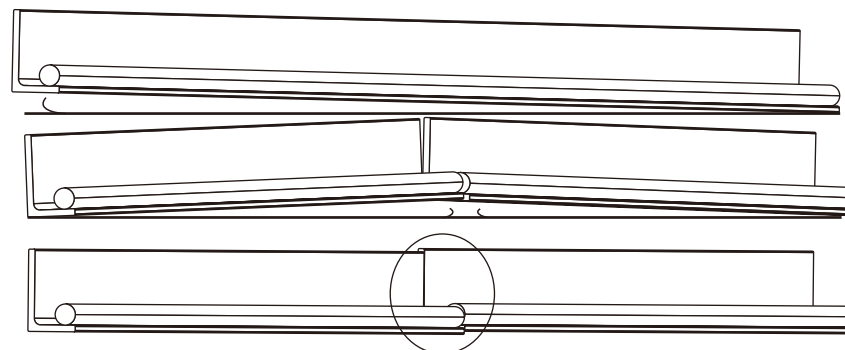
軌道未垂直
Cause 3
ALUMINUM PROFILE is not vertical.



處理：
重新調整軌道的垂直位置
How to solve:
Readjust the vertical position of the ALUMINUM PROFILE.

原因四

軌道未水平
Cause 4
ALUMINUM PROFILE is not at vertical position.



處理：
重新調整軌道的水平位置
How to solve:
Readjust the level position of the ALUMINUM PROFILE.

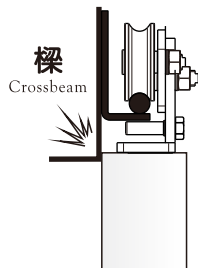
狀況一 門扇無法開啟或關閉 Door can't be opened or closed.

原因一

門扇上方與橫樑接觸

Cause 1

Above the Door-Leaf touched with the crossbeam.



處理：

調整門扇與橫樑間隙

How to solve:

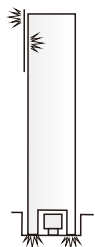
Adjustment the interval between the Door-Leaf height and Crossbeam.

原因二

門扇與地軌接觸

Cause 2

The Door-Leaf touched with the Ground Guide Rail.



處理：

調整門扇高度

How to solve:

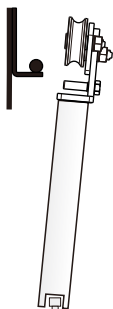
Adjust the Door-Leaf height.

原因三

門扇脫軌

Cause 3

Door-Leaf derails the ALUMINUM PROFILE.



處理：

重新將門扇置入軌道

How to solve:

Put the Door-Leaf into the ALUMINUM PROFILE again.

原因四

門扇未垂直

Cause 4

Door-leaf is not vertical.



處理：

調整地軌位置

How to solve:

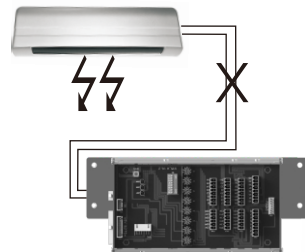
Adjust the Ground Guide Rail/Wheel position.

原因五

感應器故障或未接線至集線器

Cause 5

SENSOR is broken or disconnects to the COMBINED TERMINAL BLOCK.



處理：

1.若感應器故障則更換新的感應器

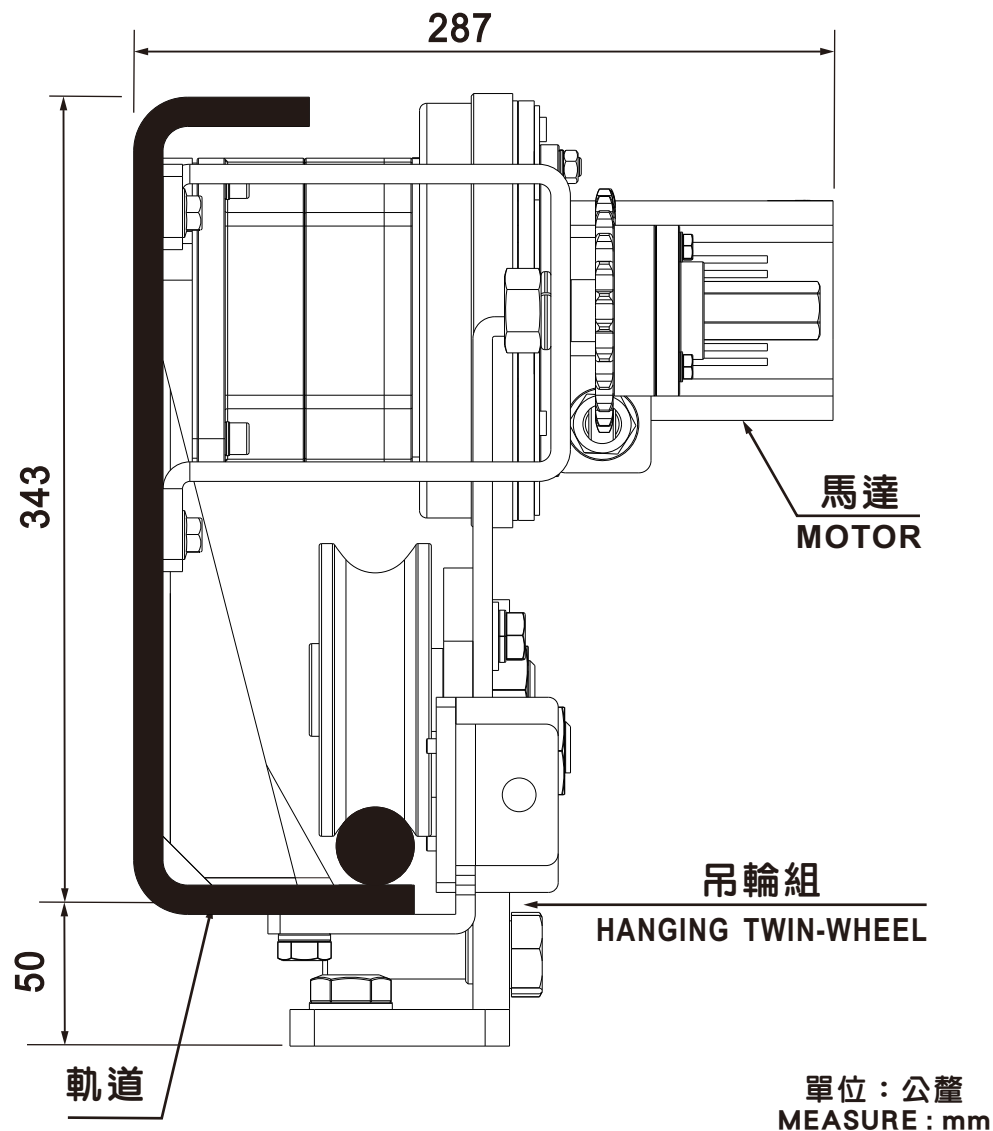
2.檢查感應器線路是否連接好

How to solve:

1.If SENSOR is broken please change a new one.

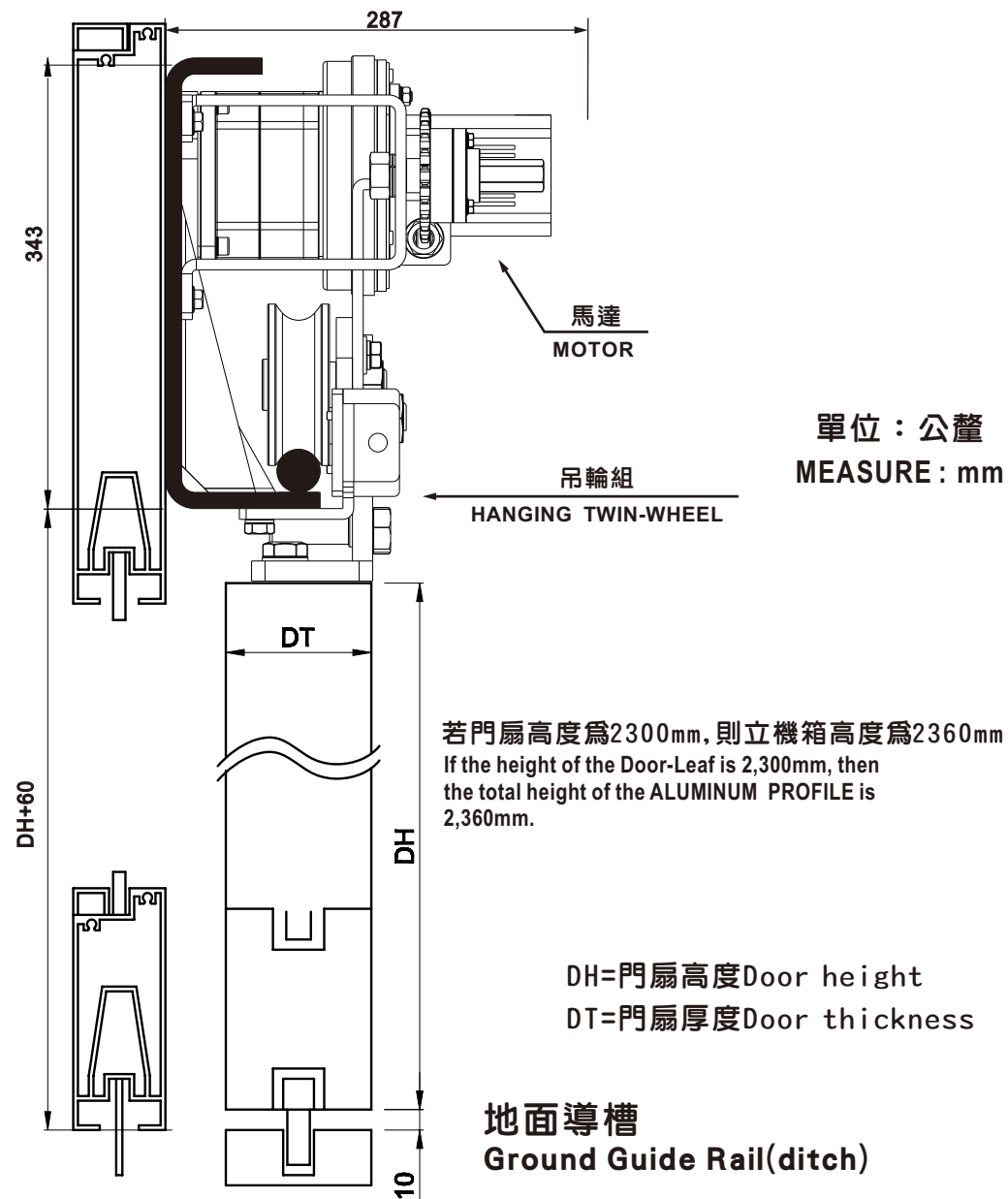
2.Check SENSOR whether it connects to the COMBINED TERMINAL BLOCK.

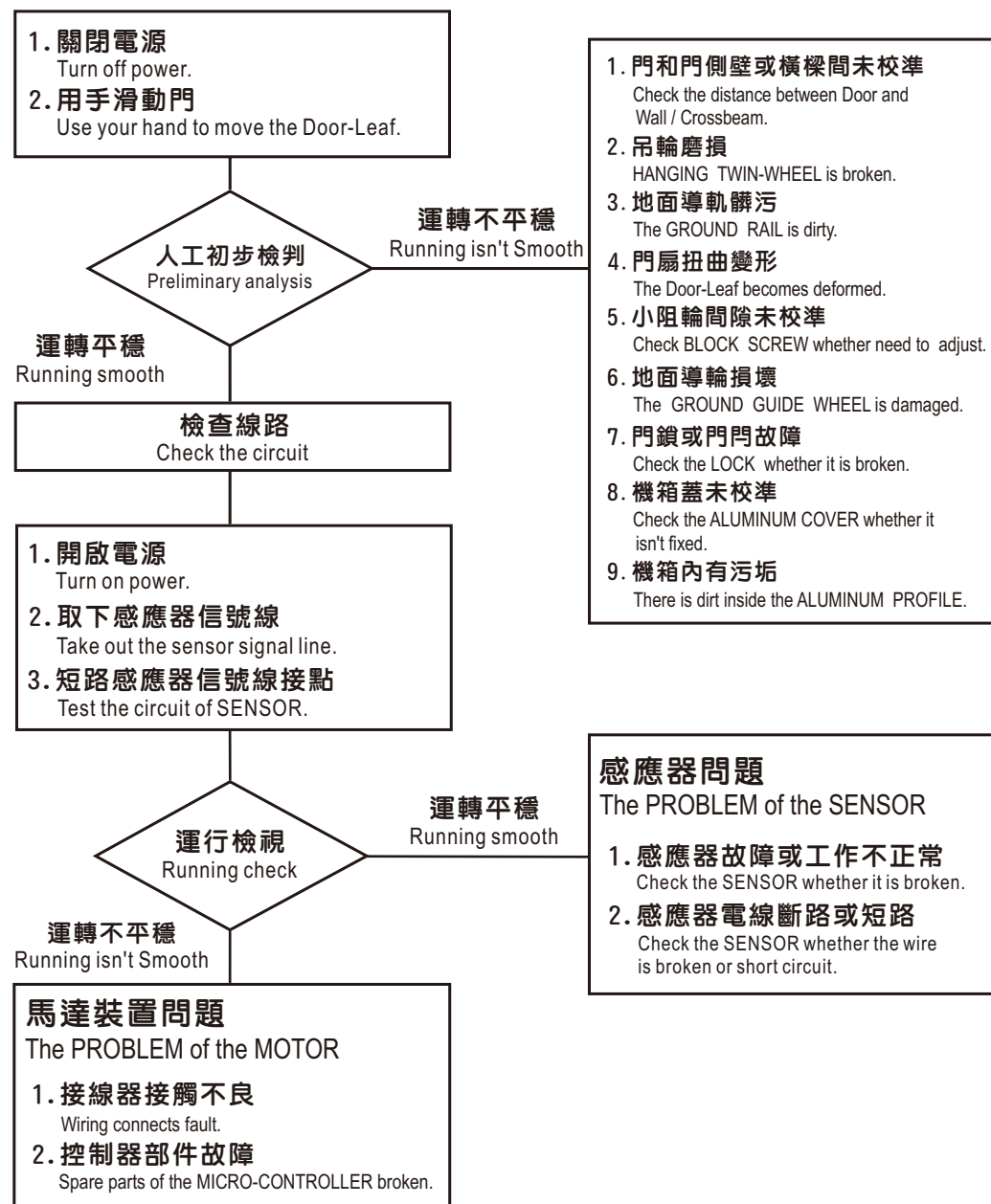
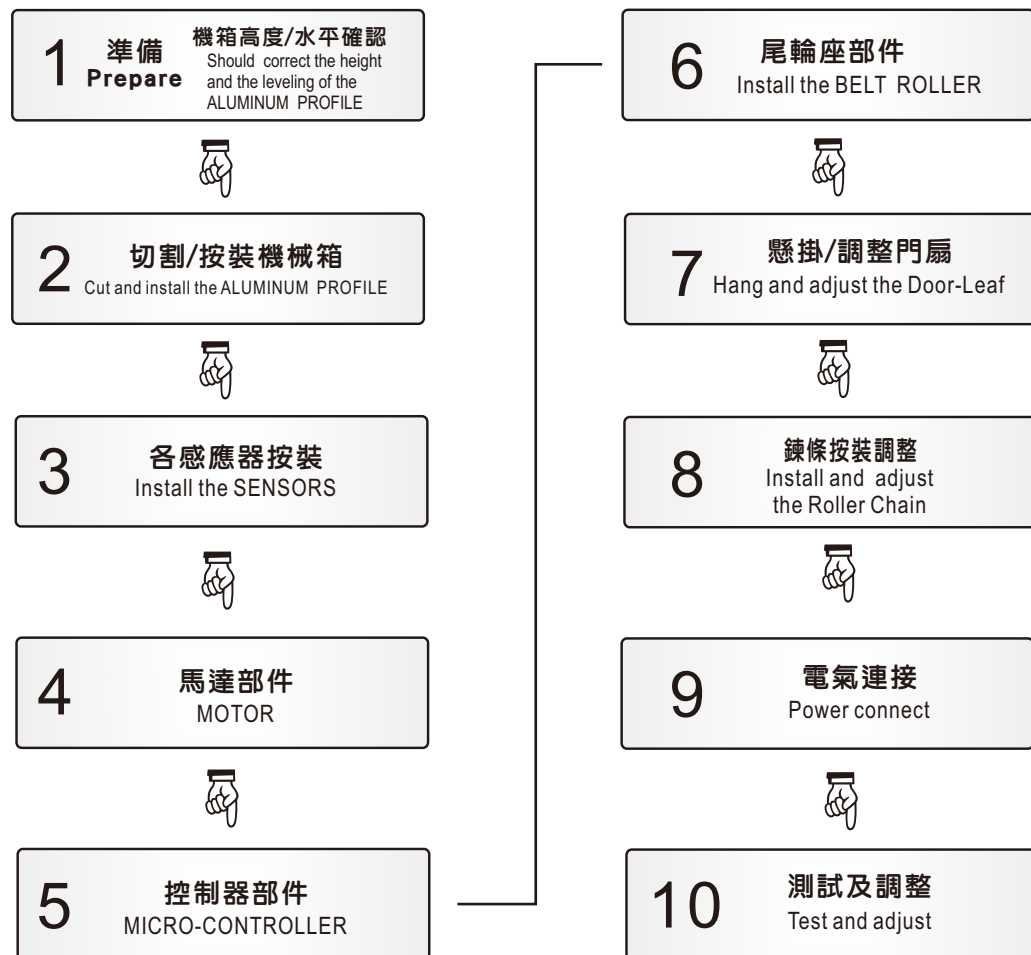
型號 TYPE	S-50	
種類 MODEL	單向橫開式 SINGLE-WINGED	雙向橫開式 BI-PARTING
門扇重量 DOOR WEIGHT	3000kg X1扇(door)	2000kg X2扇(door)
門扇寬度 DOOR WIDTH	DW=1M~6M	DW=1M~2M
按裝方式 INSTALL WAY	表面按裝 Surface install	表面按裝 Surface install
馬達 MOTOR	DC36V 250W 直流無刷馬達 DC36V 250W BRUSHLESS DC MOTOR	
控制器 CONTROL	微電腦化處理機控制器 STANDARD MICRO-CONTROLLER	
消耗電量 POWER CONSUMPTION	250W	
電源電壓 VOLTAGE	AC100V~240V皆可(either AC100V~240V)	
環境溫度 ENVIRONMENTAL TEMPERATURE	-20℃~+50℃	
噪音量 VOLUME	最大 60 分貝 60decibel(max.)	
最高速度 MAX SPEED	150mm/秒(second)	120mm X 2 /秒(second)
開啟時間 STARTING TIMES	可調 0 秒至 60 秒 0~60 sec. (regulable)	
傳動要件 TRANSMISSION IMPORTANT CONDITION	鍊條 50-1R ROLLER CHAIN	
開門幅度 OPENING DOOR RANGE	全開/半開 可調整距離 FULL/HALF-OPEN (regulable)	
PFC 功率因素 POWER EFFICIENCY	0.95(AC100V全載時/in AC100V Full load)	



PROBLEMS	REASONABLE	CHECK	HOW TO SOLVE
DOOR CAN'T BE MOVED.	1.No power.	Broken circuit.	Check the broken circuit position.
		The Power Switch is not opened.	Open the POWER SWITCH.
	2.The door is locked.	Door is locked and no movement action.	Open the DOOR LOCK.
	3.The sensor is broken.	Signal light is WORKING.	Check the MICRO-CONTROLLER
		Signal light is OUT OF WORKING.	Check the CIRCUIT OF SENSOR or change a new one SENSOR.
SPEED	1.Speed is too slow.	Check the Speed at KNOB of MICRO-CONTROLLER.	Adjust the Speed of Open/Closed Door.
	2.Door runs into the obstructor, then cause the Door moving slow.	Installation problem or dirty.	Reinstall or clean the ALUMINUM PROFILE.
	3.Door is difficult to move.	Turn off the power.Use hand to move the Door, besides,check the Ground Guide Rail whether it is dirty.	Clean the Ground Guide Rail.
		Check the HANGING TWIN-WHEEL whether it is broken.	Change a new one.
		Check the Door Bolt in the door bottom whether it is loosen.	Fix the Door Bolt.
		Check whether the Ground Wheel is broken.	Change a new Ground wheel.
DOOR CAN'T FULL OPEN.	In the Half-Open way.	Check the Knob/Switch.	Turn on to Full Open.
DOOR CAN'T CLOSE.	1.In the Full-Open way.	The SENSOR keeps working.	Check wiring or change a new SENSOR.
	2.The Door opens suddenly while it is moving to close .	The SENSOR probably is installed with something wrong.	Adjust the SENSOR or change a new one.

問題	可能原因	檢查方向	排除操作
無開門動作	1. 無電源	電路斷路	檢查電路斷點
		電源開關未開	開啟電源開關
	2. 門被鎖住	門鎖鎖住，控制器無動作	開啟門鎖
	3. 感應器故障	感應信號燈有動作	檢查控制器
		感應信號燈無動作	檢查感應器線路或更換感應器
速度太慢	1. 速度設置太慢	控制器速度調整	調整開門或關門速度
	2. 門扇遇到阻礙物，變成慢速	軌道施工不良或髒污	重新施工或清理軌道
	3. 門扇滑動阻力過大	關閉電源，用手使門滑動並檢查地面導軌是否有髒污	清理地面導軌
		吊滑輪磨損	更換吊滑輪
		檢查門扇底部的鎖門是否鬆動	固定好鎖門
		檢查地面導輪是否已損壞或鬆動	更換或重新固定地面導輪
門扇開不到底	處於半開模式	檢查全開/半開開關	切換至全開
門扇不能關閉	1. 門扇處於全開狀況無法關閉	感應器信號燈持續亮著	感應器線路檢查或更換感應器
	2. 門扇關到一半隨即開啟	感應器誤動作	調整或更換感應器





K5 關門速度調節旋鈕 The closing speed of the door

當門扇慢速行進時，可調整慢速速度，數字越大，速度越快。
初始調整時，請將數字由小而大，逐次調整。

Adjust the CLOSED SPEED :Higher number, faster speed.

CAUTION: please adjust the number one by one from low to high.

K6 關門慢速距離調節旋鈕 The slowing range of closing door

可調整門扇關閉時慢速距離，數字越大，距離越長。
初始調整時，請將數字由大而小，逐次調整。

Adjust the SLOW RANGE of CLOSED DOOR

Higher number, more range about the slow range at open door position.

CAUTION: please adjust the number one by one from high to low.

K7 慢速速度調節旋鈕 The slowing speed of the door

當門扇慢速行進時，可調整慢速速度，數字越大，速度越快。
初始調整時，請將數字由小而大，逐次調整。

Adjust the SLOW SPEED

Higher number, faster speed.

CAUTION: please adjust the number one by one from low to high.

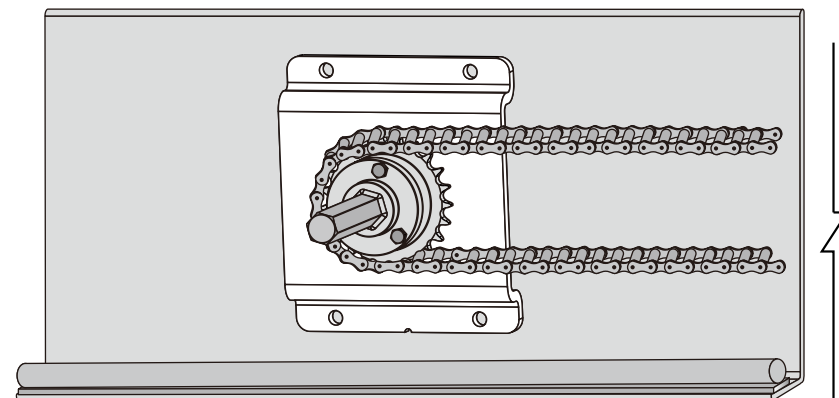
K8 開門時間調節旋鈕 Opening hold time

調整門扇開放時間，數字越大，門扇停留時間越長，
在最小(1)秒和最大(120)秒之間調整。

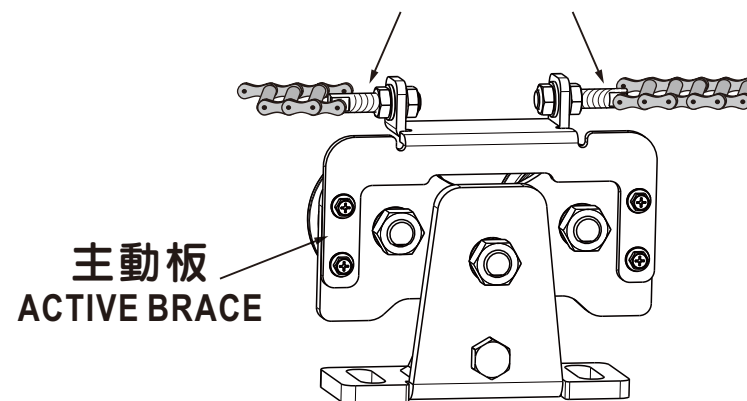
Adjust the HOLD OPEN TIME

Higher number, the hold time is longer.

NUMBER	0	1	2	3	4	5	6	7	8	9
SECOND	1	2	4	6	8	10	12	20	60	120

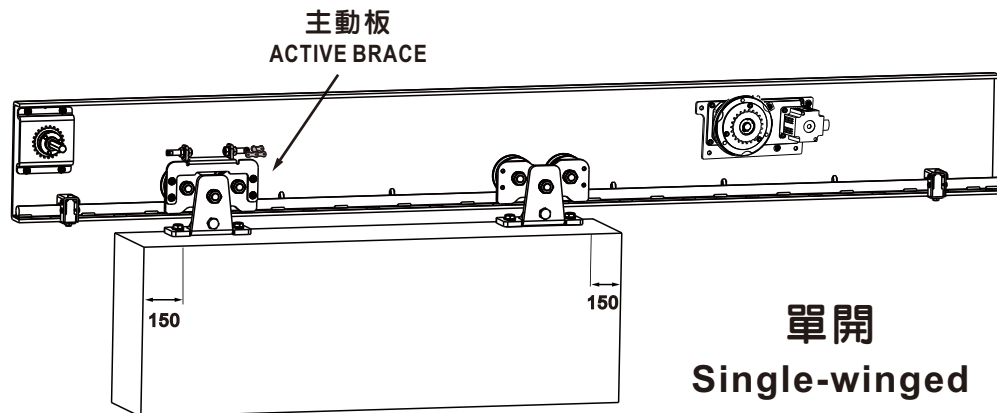


鏈條調整螺絲
ADJUSTABLE SCREW



鏈條張力可由鏈條調整螺絲做調整，調整完畢後，
須擰緊調整固定座螺絲。

TENSION of ROLLER CHAIN can be adjusted by the ADJUSTABLE
SCREW of ROLLER CHAIN, after that, must tighten the FIXED
SCREW of BELT.

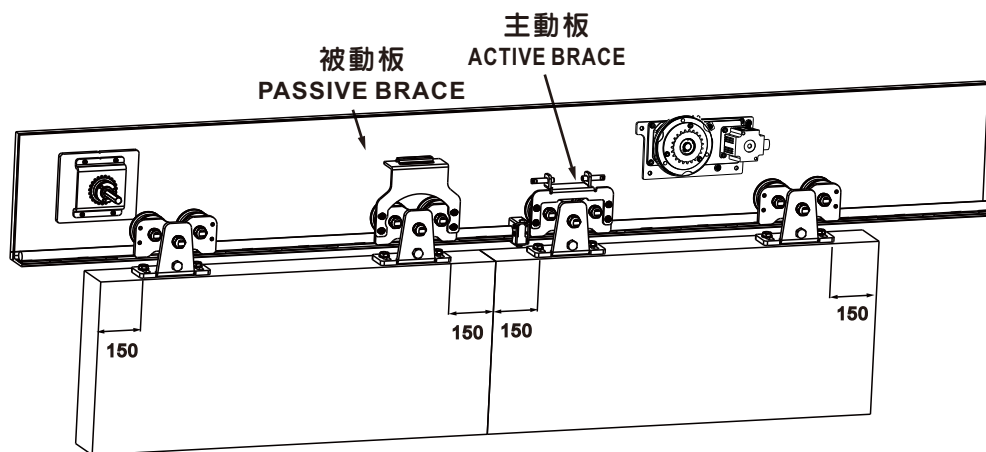


單位：公釐

MEASURE: mm

門扇各邊緣與吊滑輪間應保持至少150mm以上，以確保門扇能夠開啟至最大位置。

In order to open to the largest position. Please leave 150mm between the edge of door leaves and hangers



單位：公釐

MEASURE: mm

雙開
Bi-parting

門扇各邊緣與吊滑輪間應保持至少150mm以上，以確保門扇能夠開啟至最大位置。

In order to open to the largest position. Please leave 150mm between the edge of door leaves and hangers

K1 半開位置調節旋鈕 Full/Half opening

開功能隨即動作，此時可藉由調節旋鈕設定門扇開啟位置，數字越大，開啟幅度越寬。
Adjust the RANGE of the HALF OPEN DISTANCE.
Higher number, wider range.

K2 煞車力調節旋鈕 Brake power

門扇開啟時，其煞車力量可自由調整，門扇較輕時，所需煞車力較小；門扇較重時，所需之煞車力相對較大。可由調節旋鈕調整煞車力至適當大小。

The Door-Leaf is slight, the BRAKE POWER is less.

K3 開門速度調節旋鈕 The opening speed of the door

可調整門扇開啟時行進速度，數字越大，速度越快。
初始調整時，請將數字由小而大，逐次調整。

Adjust the OPEN SPEED

Higher number, faster speed.

CAUTION: please adjust the number one by one from low to high.

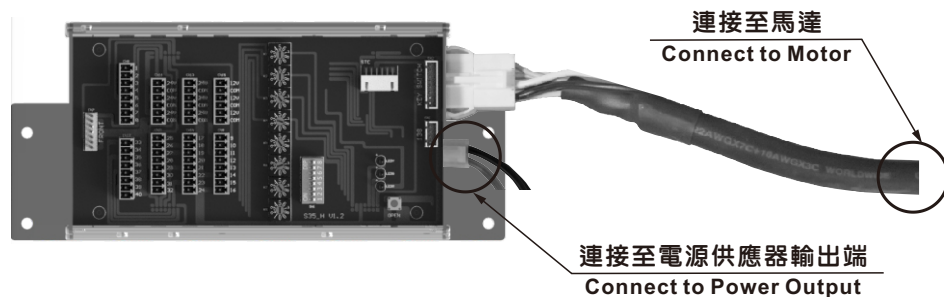
K4 開門慢速距離調節旋鈕 The slowing range of opening door

可調整門扇開啟時慢速距離，數字越大，距離越長。
初始調整時，請將數字由大而小，逐次調整。

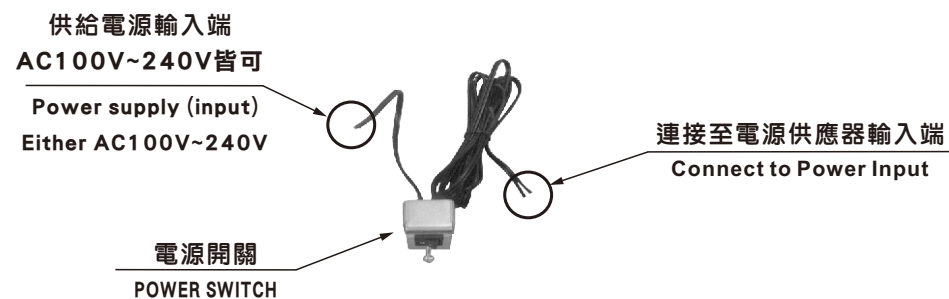
Adjust the SLOW RANGE of OPENING DOOR

Higher number, more range about the slow range at open door position.

CAUTION: please adjust the number one by one from high to low.



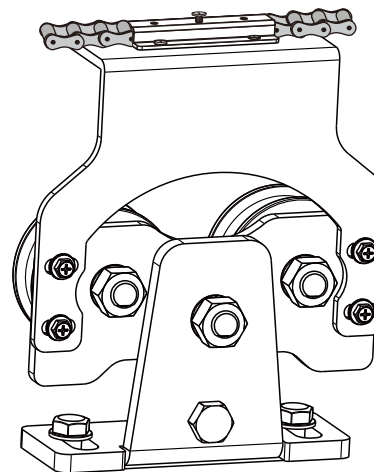
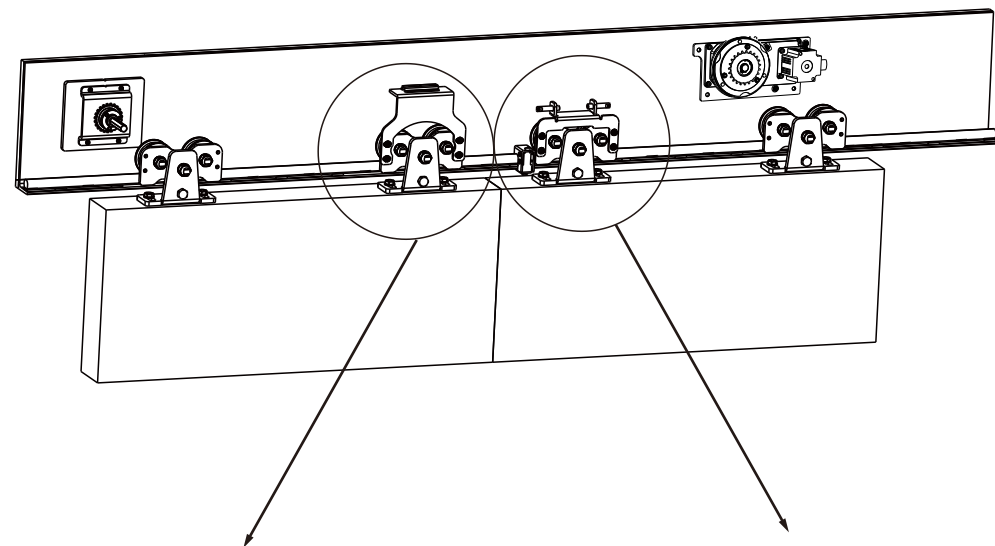
控制器與馬達連接示意圖
The ILLUSTRATED of CONTROLLER and MOTOR.



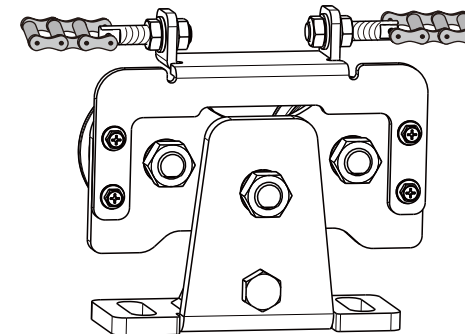
警告 Warning

請確認感應器所標示之電壓是否與供給電源相同，若與供給電源電壓不同時，則感應器需另行加裝變壓裝置否則感應器極易燒毀，連接完畢後，請再確認一次。

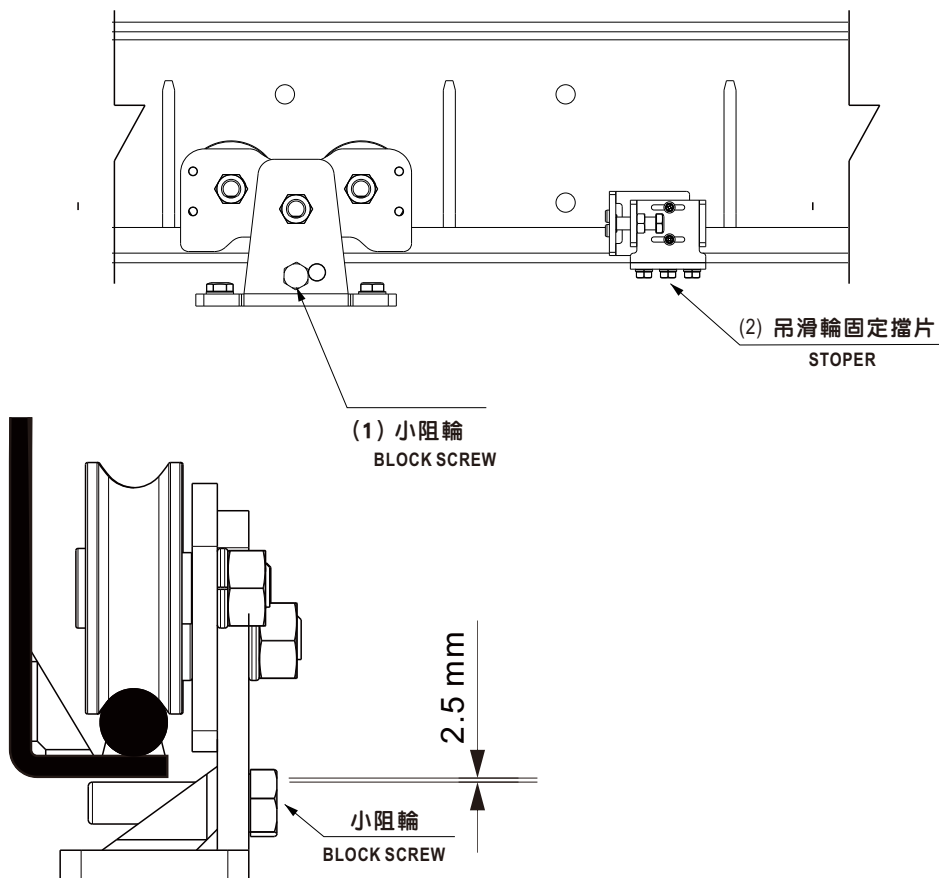
Please confirm WHETHER the SENSOR VOLTAGE is the same as the power supply. If different between them, need to add the TRANSFORMER, otherwise the SENSOR would be burned.



被動板
PASSIVE BRACE



主動板
ACTIVE BRACE



A 門扇按裝後，鎖上小阻輪，防止門扇脫落。

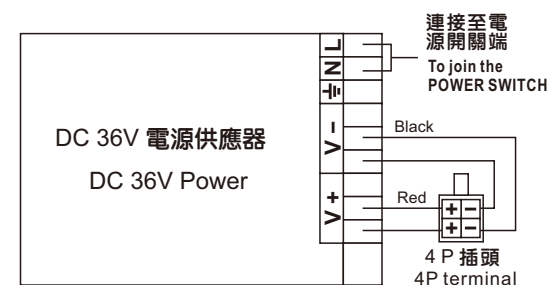
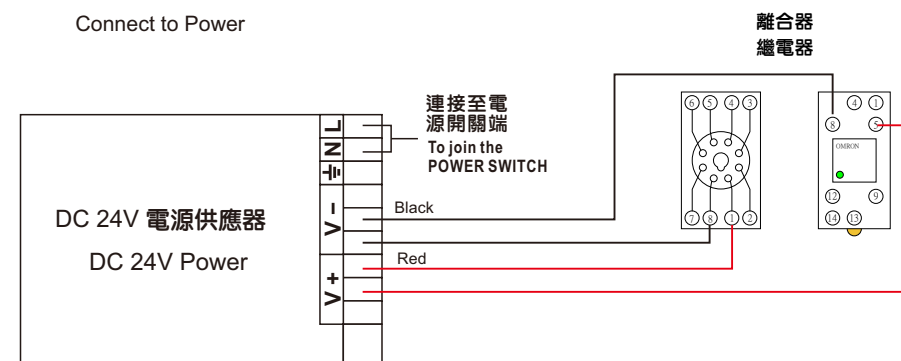
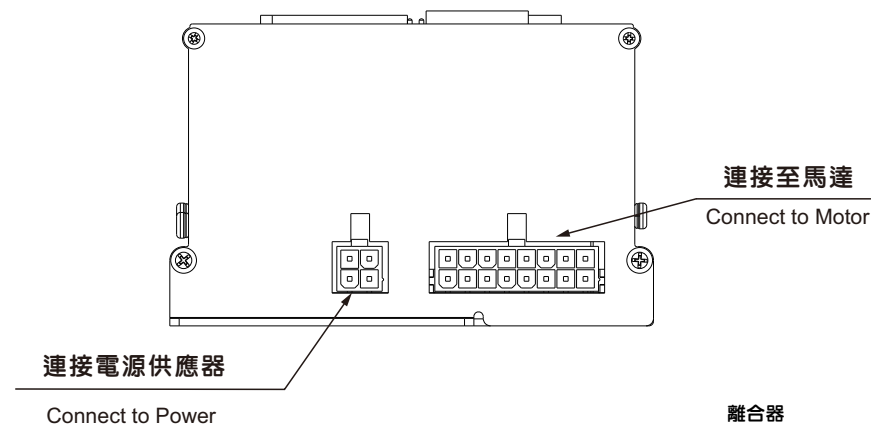
After install the Door-Leaf, fasten (1) to prevent Door-Leaf from falling off.

B 門扇開關位置確認後，按置吊滑輪固定擋片，確保開門位置不變。

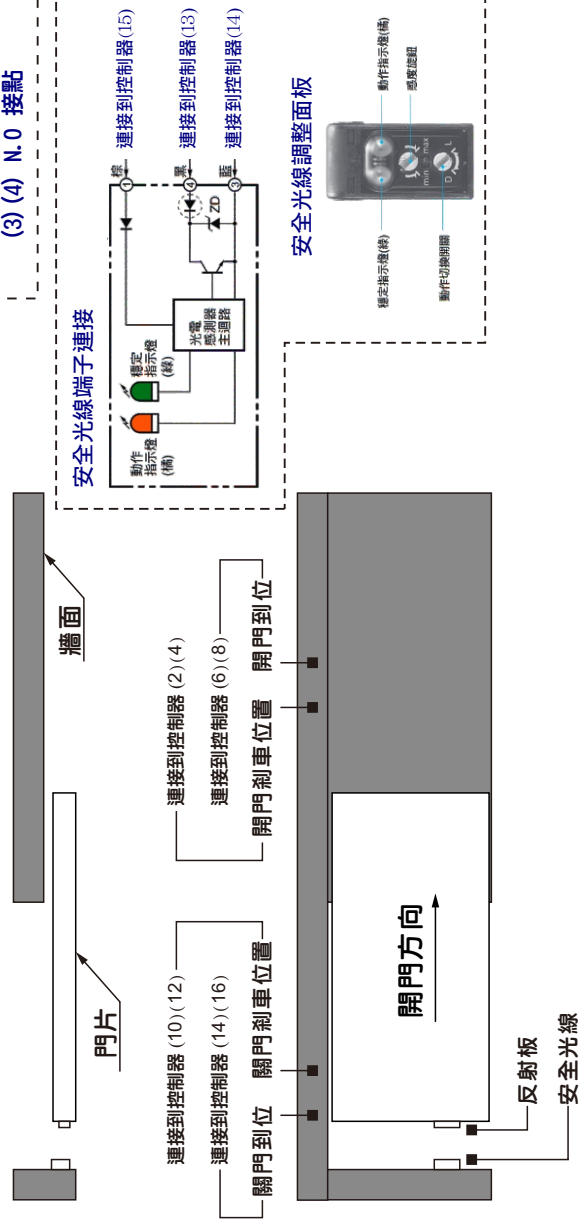
Install above-mentioned (2) after make sure the DOOR OPEN POSITION.

微電腦控制器 MICRO-CONTROLLER

輸入端引線 Input connect



微動開關與安全光線之相關位置與接線圖



注意：若安裝開門到位與開門煞車位置的微動開關間距過近，或安裝在關門到位與關門煞車位置的微動開關間距過近時，將會造成同時觸發二個微動開的情況，進而影響門扇移動速度。

微動開關須連接本身的(3)(4)端子 N.O 接點，否則會造成詭異失常，進而影響門扇移動速度。

內部接線圖

