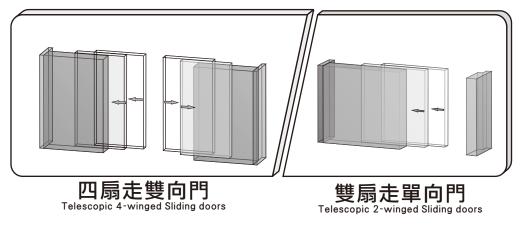
# **Automatic Door Systems**







使用說明 OPERATION INSTRUCTION

http://www.kth-automaticdoor.com/ e-mail: kth@kthtw.com



(III) H18-W2

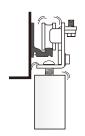
#### 狀況三 門扇運行有雜音 The Door-Leaf sends out abnormal noise in operating.

# 原因一 吊輪螺絲鬆動

(KIH) H18-W2

Cause 1 The SCREW of the HANGING

TWIN-WHEEL is loose.



### 處理:重新將吊輪螺絲旋緊

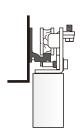
How to solve:

Refasten the SCREW of HANGING TWIN-WHEEL.

# 原因二 吊輪損壞

Cause 2

HANGING TWIN-WHEEL is broken.



#### 處理:更換吊輪

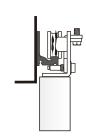
How to solve:

Replace a new one HANGING TWIN-WHEEL

### 原因三 吊輪髒污 Cause 3

HANGING TWIN-WHEEL is dirty

88



#### 處理:清潔吊輪

How to solve:

Clean the

HANGING TWIN-WHEEL.

### 原因四 軌道髒污



Clean the ALUMINUM PROFILE.

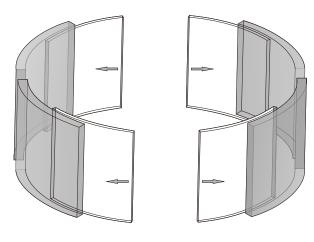


# 本公司另有以下各類自動門配備,請洽本公司各經銷商

圓型門 弧型門

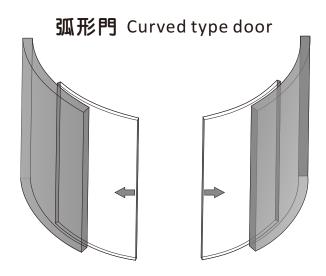
Our company has the following series of automatic door, please contact with our distributors/representations.

# 圓型門 Round type door



# 按裝方式請參考圓型門按裝說明

Installation: Please in accordance with the instruction of Round Type Door.



# 按裝方式請參考弧型門按裝說明

Installation: Please in accordance with the instruction of Curved Type Door.

1. 套件規格 COMPONENTS SPECIFICATION
2. 產品規格 TECHNICAL SPECIFICATION
3.機械箱剖面圖 SECTIONAL DRAWINGP3
4. 機械箱高度圖 INSTALLATION DRAWING
5. 按裝流程圖 INSTALL PROCEDUREps
6. 尾輪座按裝 INSTALL THE BELT ROLLERP6
7. 吊滑輪位置圖 THE POSITION OF THE HANGING TWIN-WHEELP7
8. 皮帶按裝(雙走單) INSTALL THE RACK BELT OF 2-WINGED.P8
9. 皮帶按裝(四走雙) INSTALL THE RACK BELT OF 4-WINGED.PS
<b>10.門扇調整</b> ADJUST THE DOOR-LEAF
<b>11. 電氣連接</b> CONNECTIONP17
<b>12. 信號連接</b> OUTPUT CONNECTP12
<b>13. 測試及調整</b> TEST AND ADJUSTP14
<b>14. 各調節旋鈕功能說明</b> ADJUSTMENTP15
<b>15. 故障檢查流程</b> BROKEN CHECKING
<b>16. 故障排除(繁體)</b> P18
17. TROUBLESHOOTINGP19
18. 故障排除(圖示)

# 狀況二 門扇運行不順暢 Door-Leafisn't smooth in operating.

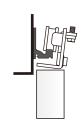
# 原因一

吊輪按裝未垂直

#### Cause 1

28

HANGING TWIN-WHEEL is not at vertical position.



# 處理:

重新調整吊輪

### How to solve:

Readjust the HANGING TWIN-WHEEL.

# 原因二

門扇與地軌有磨擦或地 軌髒污

#### Cause 2

- 1.Door touches Ground Rail.
- 2. Ground Rail is dirty.



# 處理:

- 1.調整門扇高度 2.清理地軌髒汙
- How to solve:
  - 1.Readjust the distance between Door and Ground Rail.
  - 2. Clean up the Ground Rail.

**原因三** 軌道未垂直

#### Cause 3

ALUMINUM PROFILE is not vertical.



### 處理:

重新調整軌道的垂直位置

#### How to solve:

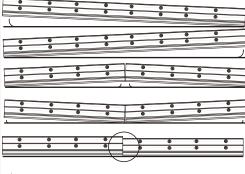
Readjust the vertical position of the ALUMINUM PROFILE.

# 原因四

軌道未水平

#### Cause 4

ALUMINUM PROFILE is not at vertical position



### 處理:

重新調整軌道的水平位置

#### How to solve:

Readjust the level position of the ALUMINUM PROFILE.

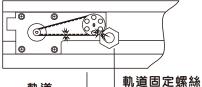
# 原因五

軌道固定螺絲與馬達轉輪或皮帶磨擦

# Cause 5

SCREW of ALUMINUM PROFILE.

### 馬達背面 Reverse MOTOR



軌道

SCREW

ALUMINUM PROFILE (for fix ALUMINUM PROFILE)

# 處理:

卸下馬達,並重新調整該軌道固定螺絲 的位置

#### How to solve:

Unload the MOTOR, readjust the POSITION of SCREW.

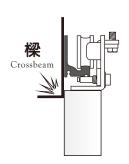
# 狀況一 門扇無法開啟或關閉 Door can't be opened or closed.

# 原因一

門扇上方與橫樑接觸

#### Cause 1

Above the Door-Leaf touched with the crossbeam.



### 處理:

調整門扇與橫梁間隙

#### How to solve:

Adjustment the interval between the Door-Leaf height and Crossbeam.

# 原因二

門扇與地軌接觸

#### Cause 2

The Door-Leaf touched with the Ground Guide Rail.



#### 處理:

調整門扇高度

#### How to solve:

Adjus the Door-Leaf height.

# 原因三

門扇脫軌

#### Cause 3

Door-Leaf derails the ALUMINUM PROFILE.



### 處理:

重新將門扇置入軌道

#### How to solve:

Put the Door-Leaf into the ALUMINUM PROFILE again.

# 原因四

# 門扇未垂首

#### Cause 4

Door-leaf is not vertical.



#### 處理:

調整地軌位置

### How to solve:

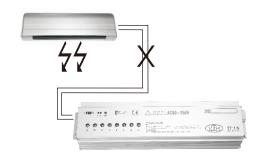
Adjust the Ground Guide Rail/Wheel position.

# 原因五

感應器故障或未接線至集線器

#### Cause 5

SENSOR is broken or disconnects to the COMBINED TERMINAL BLOCK.



### 處理:

- 1.若感應器故障則更換新的感應器
- 2.檢查感應器是否連接至控制器

### How to solve:

- 1.If SENSOR is broken please change a new one.
- 2.Check SENSOR whether it connects to the MICRO-CONTROLLER.



# (KIP) II-18

微電腦控制器 MICRO-CONTROLLER



直流無刷馬達及減速齒輪組 BRUSHLESS DC MOTOR



傳動鏈條 **ROLLER CHAIN** 

0000 0000 0000

主被動板固定螺絲 (16個 四扇走雙)

(3個 雙扇走單) (7個 四扇走雙)

SCREWS of ACTIVE / PASSIVE BRACE (3 pcs 2-winged)

(7 pcs 4-winged)



調整墊片

**MEDIUM** 

(16個 四扇走雙)

BLOCK SCREWS (8 pcs 2-winged)

一組吊輪

(16 pcs 4-winged)

1mm:2 pcs 2mm:2 pcs

3mm:1 pcs



(8 pcs 2-winged)

(16 pcs 4-winged)

吊滑輪固定擋片

STOPER

主動板

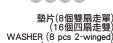
ACTIVE BRACE

門扇固定螺絲

DOOR SCREWS

(4個 四扇走雙) (2 pcs 2-winged)

(4 pcs 4-winged)



WASHER (8 pcs 2-winged) (16 pcs 4-winged)



皮帶中央支撐板 BELT BRACE



皮帶夾 2 個 **BELT FIXER - 2 PCS** 



尾輪座一組 BELT ROLLER



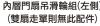
內層門扇吊滑輪組(右側)

Inside door-leaf HANGING TWIN-WHEEL(right side)

被動板

PASSIVE BRACE





Inside door-leaf HANGING TWIN-WHEEL(left side) Only for 4-winged



紅外線感應器(選配) SENSORS (OPTIONAL DEVICE)







外層門扇吊輪滑輪組

(1組 雙扇走單) (2組 四扇走雙)

Outside door-leaf HANGING TWIN-WHEEL

(1 set 2-winged) (2 set 4-winged)



(4支 雙扇走單) (8支 四扇走雙) Hanging Brace (4 pcs 2-winged)

(8 pcs 4-winged)



Check wiring or change a new

Adjust the SENSOR or change a

SENSOR.

new one.

DOOR CAN'T

CLOSE.

1.In the Full-Open way.

2.The Door opens suddenly while it is moving to close.

型號 TYPE	H18-W2				
種類	雙扇走單向式	四扇走雙向式			
MODEL	Telescopic 2-winged	Telescopic 4-winged			
門扇重量 DOOR WEIGHT	800kg X2扇(door)	400kg X4扇(door)			
門扇寬度 DOOR WIDTH	DW=500mm~2600mm	DW=500mm~2600mm			
按裝方式	表面按裝	表面按裝			
INSTALL WAY	Surface install	Surface install			
馬達	DC24V 180W 直流無刷馬達(行星齒輪)				
MOTOR	DC24V 180W BRUSHLESS DC MOTOR(PLANETARY GEAR				
控制器	微電腦化處理機控制器				
CONTROL	STANDARD MICRO-CONTROLLER				
消耗電量 POWER CONSUMPTION	180W				
電源電壓	AC100V~240V皆可				
VOLTAGE	Either AC100V~240V				
環境溫度 ENVIRONMENTAL TEMPERATURE	-20°C~+50°C				
噪音量	最大 60 分貝				
VOLUME	60decibel(max.)				
開啟速度 STARTING SPEED	250mm X 2/秒(second)	200mm X4/秒(second)			
開啟時間	可調 0 秒至 9 秒				
STARTING TIMES	0~9 sec. (regulable)				
傳動要件 TRANSMISSION IMPORTANT CONDITION	40-1R 鏈條與 S8M 齒形皮帶 ROLLER CHAIN & RACK BELT				
開門幅度	全開/半開 可調整距離				
OPENING DOOR RANGE	FULL/HALF-OPEN(regulable)				
PFC 功率因素 POWER EFFICIENCY	0.95(AC100V全載時/in AC100V Full load)				
手推開啟力量	當停電時,門可以用手拉開				
TRACTION FORCE	WHEN POWER OFF THE DOOR CAN BE OPENED BY MANUAL				

PROBLEMS	REASONABLE	СНЕСК	HOW TO SOLVE			
DOOR CAN'T BE MOVED.	1.No power.	Broken circuit.	Check the broken circuit position.			
		The Power Switch is not opened.	Open the POWER SWITCH.			
	2.The door is locked.	Door is locked and no movement action.	Open the DOOR LOCK.			
	3.The sensor is broken.	Signal light is WORKING.	Check the MICRO-CONTROLLER			
		Signal light is OUT OF WORKING.	Check the CIRCUIT OF SENSOR or change a new one SENSOR.			
SPEED	1.Speed is too slow.	Check the Speed at KNOB of MICRO-CONTROLLER.	Adjust the Speed of Open/Closed Door.			
	2.Door runs into the obstructor, then cause the Door moving slow.	Installation problem or dirty.	Reinstall or clean the ALUMINUM PROFILE.			
	3.Door is difficult to move.	Turn off the power.Use hand to move the Door, besides,check the Ground Guide Rail whether it is dirty.	Clean the Ground Guide Rail.			
		Check the HANGING TWIN-WHEEL whether it is broken.	Change a new one.			
		Check the Door Bolt in the door bottom whether it is loosen.	Fix the Door Bolt.			
		Check whether the Ground Wheel is broken.	Change a new Ground wheel.			
DOOR CAN'T FULL OPEN.	In the Half-Open way.	Check the Knob/Switch.	Turn on to Full Open.			





The SENSOR keeps

The SENSOR probably is installed with something

working.

wrong.

可能原因

1.無電源

2. 門被鎖住

3. 感應器故障

處於半開模式

問題

無開門動作

速度太慢

門扇 開不到底

門扇 不能關閉 檢查方向

門鎖鎖住,控制器無

感應信號燈有動作

感應信號燈無動作

電路斷路

1.速度設置太慢|控制器速度調整

2.門扇遇到阻礙 軌道施工不良或髒污物,變成慢速

3.門扇滑動阻力 關閉電源,用手使門 過大 滑動並檢查地面導軌 是否有髒污

1.門扇處於全開 感應器信號燈持續亮 狀況無法關閉 著

2.門扇關到一半 感應器誤動作 隨即開啟

吊滑輪磨捐

檢查門扇底部的鎖閂 是否鬆動

檢查地面導輪是否已 損壞或鬆動

檢查全開/半開開關

電源開關未開

3

檢查電路斷點

開啟電源開關

開啟門鎖

檢查控制器

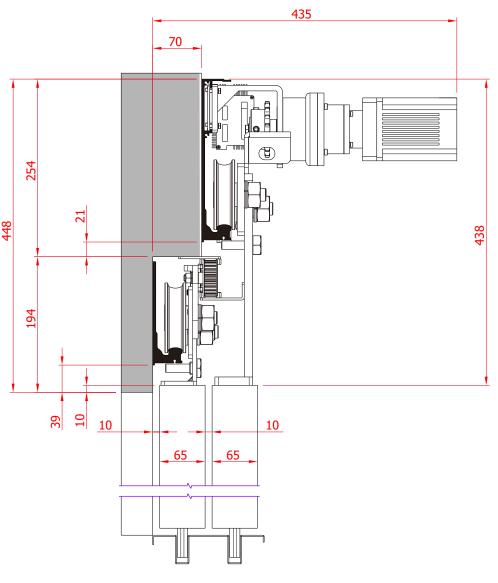
清理地面導動

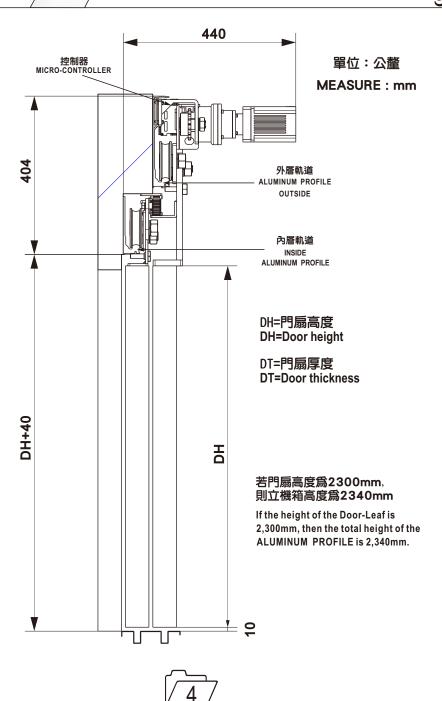
更換吊滑輪

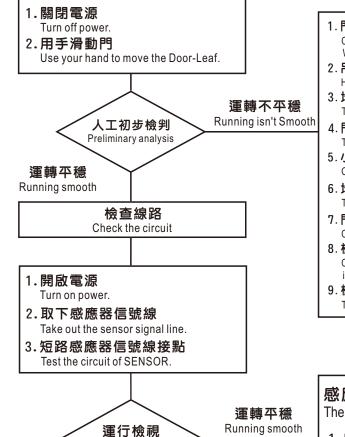
固定好鎖閂

切換至全開

換感應器







1. 門和門側壁或橫樑間未校準

Check the distance between Door and Wall / Crossbeam.

2. 吊輪磨損

HANGING TWIN-WHEEL is broken.

3. 地面導動髒污

The GROUND RAIL is dirty.

4. 門扇扭曲變形

The Door-Leaf becomes deformed.

5. 小阻輪間隙未校準

Check BLOCK SCREW whether need to adjust.

6. 地面導輪損壞

The GROUND GUIDE WHEEL is damaged.

7. 門鎖或門閂故障

Check the LOCK whether it is broken.

8. 機箱蓋未校準

Check the ALUMINUM COVER whether it isn't fixed.

9. 機箱內有污垢

There is dirt inside the ALUMINUM PROFILE.

# 感應器問題

The PROBLEM of the SENSOR

1. 感應器故障或工作不正常 Check the SENSOR whether it is broken.

2. 感應器電線斷路或短路

Check the SENSOR whether the wire is broken or short circuit.



運轉不平穩

Running isn't Smooth

The PROBLEM of the MOTOR

1.接線器接觸不良

Wiring connects fault.

2.控制器部件故障

Spare parts of the MICRO-CONTROLLER broken.

Running check

# E 關門速度調節旋鈕 The closing speed of the door

當門扇慢速行進時,可調整慢速速度,數字越大,速度越快。 初始調整時,請將數字由小而大,逐次調整。

Adjust the CLOSED SPEED: Higher number, faster speed. CAUTION: please adjust the number one by one from low to high.

關門慢速距離調節旋鈕 The slowing range of closing door

可調整門扇關閉時慢速距離,數字越大,距離越長。 初始調整時,請將數字由大而小,逐次調整。

Adjust the SLOW RANGE of CLOSED DOOR

Higher number, more range about the slow range at open door position. CAUTION: please adjust the number one by one from high to low.

G 慢速速度調節旋鈕 The slowing speed of the door

當門扇慢速行進時,可調整慢速速度,數字越大,速度越快。 初始調整時,請將數字由小而大,逐次調整。

Adjust the SLOW SPEED

(KIH) H18-W2/

Higher number, faster speed.

CAUTION: please adjust the number one by one from low to high.

Ħ開放時間調節旋鈕 Opening hold time

調整門扇開放時間,數字越大,門扇停留時間越長, 在最小(0)秒和最大(9)秒之間調整。

Adjust the HOLD OPEN TIME

Higher number, the hold time is longer.

NUMBER	0	1	2	3	4	5	6	7	8	9
SECOND	0	1	2	3	4	5	6	7	8	9

Prepare

機箱高度/水平確認

and the leveling of the ALUMINUM PROFILE

切割/按裝機械箱 2 划制/技來」和 Cut and install the ALUMINUM PROFILE

3 各感應器按裝 Install the SENSORS

馬達部件 MOTOR

控制器部件 MICRO-CONTROLLER 尾輪座部件

Install the BELT ROLLER

懸掛/調整門扇 Hang and adjust the Door-Leaf

皮帶按裝調整 Install and adjust the BELT

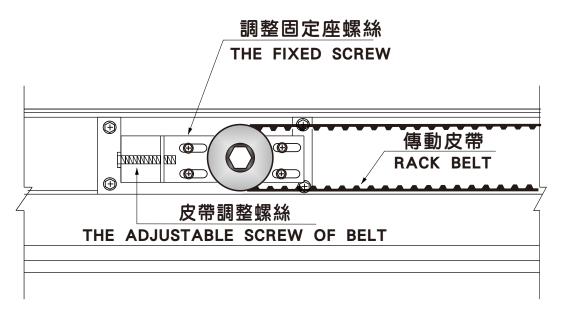
图

電氣連接 9

Power connect

測試及調整 10

Test and adjust



皮帶張力可由皮帶調整螺絲做調整,調整完畢後, 須擰緊調整固定座螺絲。

TENSION of BELT can be adjusted by the ADJUSTABLE SCREW of BELT, after that, must tighten the FIXED SCREW of BELT.

# ☑ ▲ 半開位置調節旋鈕 Full/Half opening

全開/半開接點ON時,半開功能隨即動作,此時可藉由調節旋鈕設定門扇開啟位置,數字越大,開啟幅度越寬。 Adjust the RANGE of the HALF OPEN DISTANCE.

Adjust the RANGE of the HALF OPEN DISTANCE. Higher number, wider range.

# 🖾 **B** 煞車力調節旋鈕 Brake power

門扇開啟時,其煞車力量可自由調整,門扇較輕時,所需煞車力較小;門扇較重時,所需之煞車力相對較大。可由調節 旋鈕調整煞車力至適當大小。

The Door-Leaf is slight, the BRAKE POWER is less..

# ☑ C 開門速度調節旋鈕 The opening speed of the door

可調整門扇開啟時行進速度,數字越大,速度越快。初始調整時,請將數字由小而大,逐次調整。

Adjust the OPEN SPEED

Higher number, faster speed.

CAUTION: please adjust the number one by one from low to high.

# ☑ D 開門慢速距離調節旋鈕 The slowing range of opening door

可調整門扇開啟時慢速距離,數字越大,距離越長。初始調整時,請將數字由大而小,逐次調整。

Adjust the SLOW RANGE of OPENING DOOR

Higher number, more range about the slow range at open door position.

CAUTION: please adjust the number one by one from high to low.

88

電源開關開啟前,先手動開門和關門,確認門扇能夠平滑移動,並確認電氣連接無誤後,方可供電。 Before turn on the power, make sure the Door-Leaf can be smoothly moved, and the electric link is correct at first.

# 1.系統行程記憶 SYSTEM PROGRAM REMEMBER

當電源開啟後,控制系統從門的關閉位置至開啟位置低速行進,確認並記憶行程距離,經由內部微電腦處理器自動設定後,門扇開閉位置即予以固定。

After turn on the power, the MICRO-CONTROLLER will remember the distance and the range.

# 2.調整 ADJUST

# 控制器面板圖



紅色LED - 電源指示燈,電源開啟後,LED燈亮,指示電源已接通。 Red LED - Power is connected.

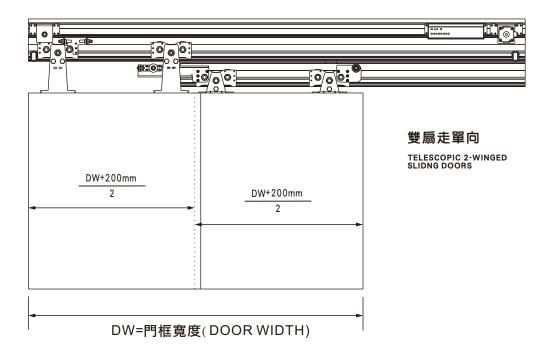
綠色LED - 信號指示燈,當開門信號輸入時,LED燈亮,指示信號輸入。Green LED-Input the open door signal.

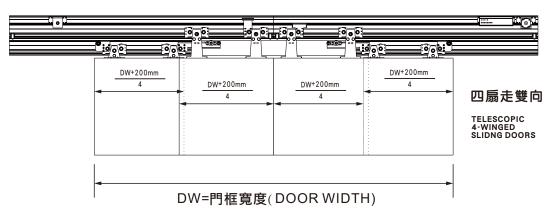
L/R - 左右開切換開關。

 $L\,/\,R$  switch - The direction of the door opening:right / lift (R / L).

指撥開關 - Pin 1 爲 0N 時,系統模式爲按一下開門,再按一下關門。 Pin 2 爲 預留。

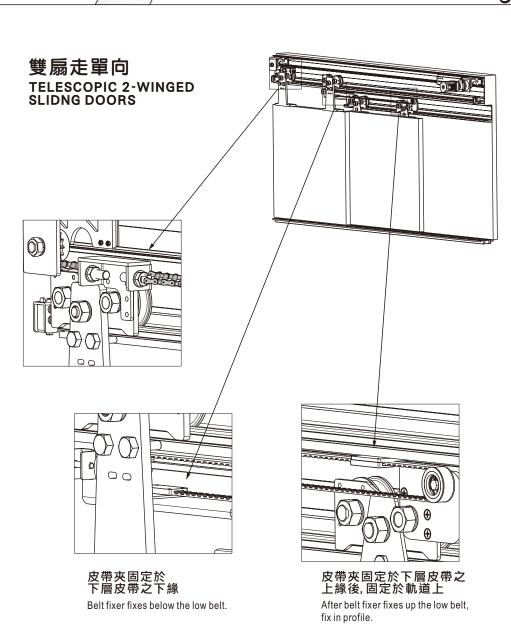
Fingered Switch - When the pin 1 is ON, push once : open the door. Push again : close the door. Pin 2 is standby.



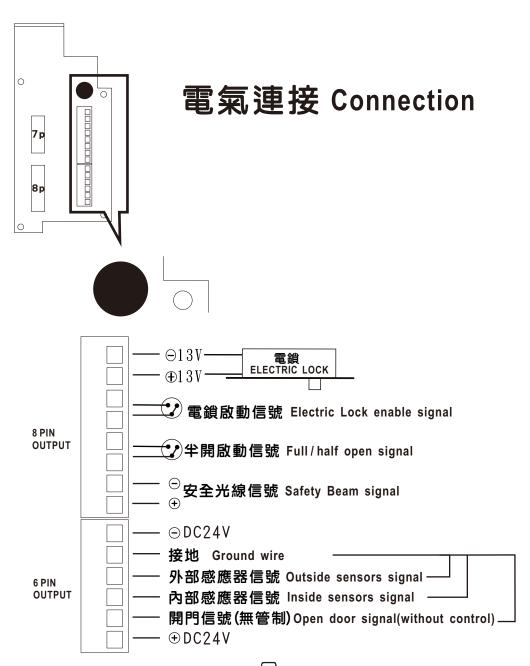








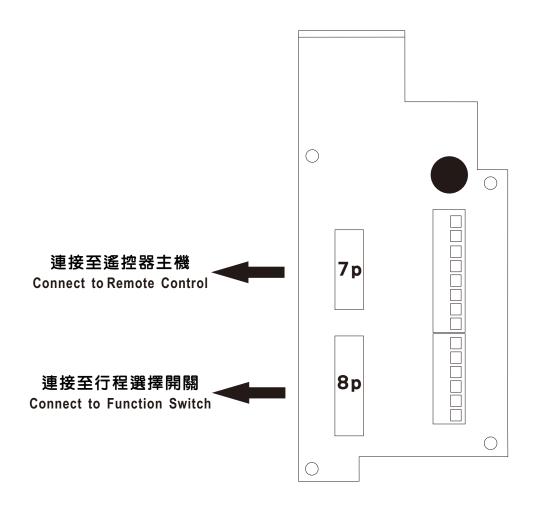
(III) H18-W2

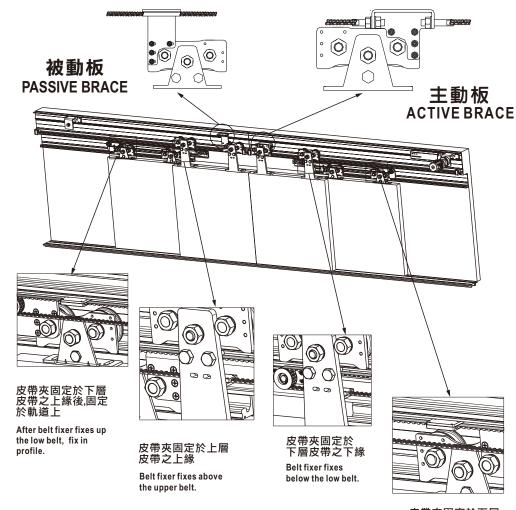


28

# 電氣連接 Connection

(III) H18-W2/



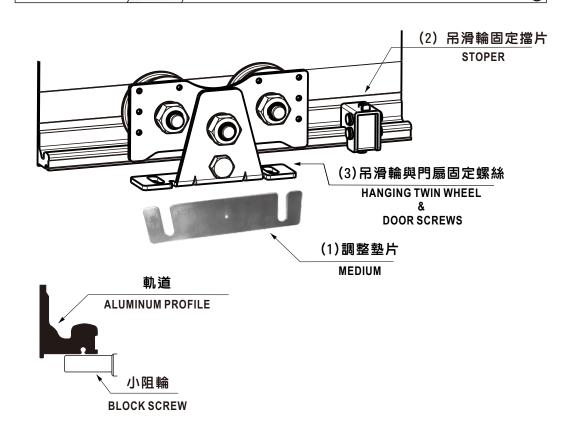


皮帶夾固定於下層 皮帶之上緣後,固定 於軌道上

After belt fixer fixes up the low belt, fix in profile.

# 四扇走雙向

**TELESCOPIC 4-WINGED SLIDNG DOORS** 



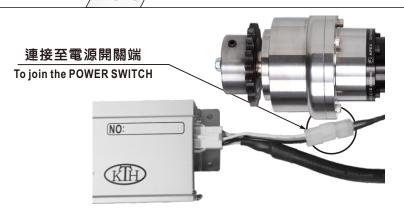
\Lambda 當門扇的高度與間隙需調整時,首先鬆開吊滑輪與門扇固定螺絲,將調整 墊片放入需要調整的位置。

When Door-Leaf height and interval need to adjust, loose (3) at first. then put (1) to where you need to adjust.

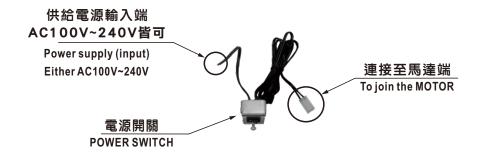
調整完畢後,必須擰緊吊滑輪固定螺絲。 Need to fasten (3) after adjust (1).

KIH H18-W2

門扇開關位置確認後,按置吊滑輪固定擋片,確保開門位置不變。 Install above-mentioned (2) after make sure the DOOR OPEN POSITION.



控制器與馬達連接示意圖 The ILLUSTRATED of CONTROLLER and MOTOR.





# 警告 Warning

請確認感應器所標示之電壓是否與供給電源相同,若與供給電源電壓 不同時,則感應器需另行加裝變壓裝置否則感應器極易燒毀,連接完 畢後,請再確認一次。

Please confirm WHETHER the SENSOR VOLTAGE is the same as the power supply. If different between them, need to add the TRANSFORMER, otherwise the SENSOR would be burned.